ICC-ES Evaluation Report

ESR-4903

Reissued September 2024

Subject to renewal September 2025

This report also contains:

- **City of LA Supplement**
- **FL Supplement**

ICC-ES Evaluation Reports are not to be construed as representing aesthetics or any other attributes not specifically addressed, nor are they to be construed as an endorsement of the subject of the report or a recommendation for its use. There is no warranty by ICC Evaluation Service, LLC, express or implied, as to any finding or other matter in this report, or as to any product covered by the report.

DIVISION: 03 00 00—CONCRETE **Section: 03 16 00—Concrete Anchors** **DIVISION: 05 00 00—METALS** **Section: 05 05 19—Post-Installed Concrete Anchors**	**REPORT HOLDER: STRONGTHAI CORP CO., LTD.**	**EVALUATION SUBJECT: STRONGCHEM PE585 MAX ADHESIVE ANCHOR AND POST-INSTALLED REINFORCING BAR CONNECTION SYSTEM IN CRACKED AND UNCRACKED CONCRETE**	

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2021, 2018, 2015, 2012 and 2009 *International Building Code*® (IBC)
- 2021, 2018, 2015, 2012 and 2009 *International Residential Code*® (IRC)
- 2013 *Abu Dhabi International Building Code* (ADIBC)†

†The ADIBC is based on the 2009 IBC. 2009 IBC code sections referenced in this report are the same sections in the ADIBC.

Property evaluated:

- Structural

2.0 USES

STRONGCHEM PE585 MAX adhesive anchor and post-installed reinforcing bar connection system is used as anchorage to resist static, wind or earthquake (IBC Seismic Design Categories A through F) tension and shear loads in cracked and uncracked normal-weight concrete with $^{3}/_{8}$-, $^{1}/_{2}$-, $^{5}/_{8}$-, $^{3}/_{4}$-, $^{7}/_{8}$-, 1-, and $1^{1}/_{4}$-inch fractional diameter, and M8, M10, M12, M16, M20, M24, M27 and M30 metric diameter threaded steel rods and No. 3 through No. 10 fractional size and ø8, ø10, ø12, ø14, ø16, ø20, ø25, ø28 and ø32 metric size steel reinforcing bars in hammer-drilled holes. Use is limited to normal-weight concrete with a specified compressive strength, f'_c, of 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa) [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1].

Adhesive anchors with $^{3}/_{8}$-, $^{1}/_{2}$-, $^{5}/_{8}$-, $^{3}/_{4}$-, $^{7}/_{8}$-, 1-, and $1^{1}/_{4}$-inch fractional diameter, and M8, M10, M12, M16, M20, M24, M27 and M30 metric diameter threaded steel rods and No. 3 through No. 10 fractional size and ø8, ø10, ø12, ø14, ø16, ø20, ø25, ø28 and ø32 metric size steel reinforcing bars drilled with diamond core bits are used in uncracked normal-weight concrete only, to resist static, wind or earthquake (IBC Seismic Design Categories A and B only) tension and shear loads. Use is limited to normal-weight concrete with a specified compressive strength, f'_c, of 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa) [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1].

The anchor system complies with anchors as described in Section 1901.3 of the 2021, 2018 and 2015 IBC, Section 1909 of the 2012 IBC and is an alternative to cast-in-place and post-installed anchors described in

Section 1908 of the 2012 IBC, and Sections 1911 and 1912 of the 2009 IBC. The anchor systems may also be used where an engineered design is submitted in accordance with Section R301.1.3 of the IRC.

The post-installed reinforcing bar connection system is an alternative to cast-in-place reinforcing bars governed by ACI 318 and IBC Chapter 19.

3.0 DESCRIPTION

3.1 General:

The STRONGCHEM PE585 MAX Adhesive Anchor System is comprised of STRONGCHEM PE585 MAX two-component adhesive filled in cartridges, static mixing nozzles, dispensing tools, hole cleaning equipment and adhesive injection accessories, and steel anchor elements, which are continuously threaded steel rods or steel reinforcing bars (to form the STRONGCHEM PE585 MAX Adhesive Anchor System).

The primary components of the STRONGCHEM PE585 MAX Adhesive Anchor System, including the STRONGCHEM PE585 MAX adhesive cartridge, static mixing nozzle, dispenser, and steel anchor elements, are shown in Figures 2 and 3 of this report. The manufacturer's printed installation instructions (MPII), included with each adhesive unit package, are shown in Figure 5 of this report.

3.2 Materials:

3.2.1 STRONGCHEM PE585 MAX: STRONGCHEM PE585 MAX adhesive is an injectable two-component epoxy adhesive. The two components are kept separate by means of a labeled dual-cylinder cartridge. The two components combine and react when dispensed through a static mixing nozzle, supplied by StrongThai Corp, which is attached to the cartridge. STRONGCHEM PE585 MAX is available in 14.8-ounce (440 mL), 20-ounce (585 mL) and 47-ounce (1400 mL) cartridges. Each cartridge label is marked with the adhesive expiration date. The shelf life, as indicated by the expiration date, applies to an unopened cartridge stored in a dry, dark, and cool environment, in accordance with the MPII, as illustrated in Figure 5 of this report.

3.2.2 Hole Cleaning Equipment:

3.2.2.1 Standard Equipment: Hole cleaning equipment is comprised of steel wire brushes supplied by StrongThai Corp, and air blowers which are shown in Figure 1 of this report. The STRONGCHEM dust extraction system shown in Figure 1 of this report removes dust with a HEPA dust extractor during the hole drilling and cleaning operation.

3.2.2.2 STRONGCHEM Hollow Drill Bit System: The STRONGCHEM hollow drill bit system shown in Figure 1 is comprised of Heller Duster Expert Hollow drill bit with carbide tips conforming to ANSI B212.15 attached to a class M vacuum that has a minimum air flow rating of 90 cfm (150m^3/h, 42l/s). The vacuum dust extractor system removes the drilling dust during the drilling operation, eliminating the need for additional hole cleaning.

3.2.3 Dispensers: STRONGCHEM PE585 MAX adhesive must be dispensed with manual dispensers, pneumatic dispensers, or electric powered dispensers supplied by StrongThai Corp.

3.2.4 Steel Anchor Elements:

3.2.4.1 Threaded Steel Rods for use in Post-Installed Anchor Applications: Threaded steel rods must be clean and continuously threaded (all-thread) in diameters described in Tables 4 and 12 and Figure 5 of this report. Specifications for grades of threaded rod, including the mechanical properties, and corresponding nuts and washers, are included in Table 2 of this report. Carbon steel threaded rods must be furnished with a minimum 0.0002-inch-thick (0.005 mm) zinc electroplated coating complying with ASTM B633 SC1 or a minimum 0.0021-inch-thick (0.053 mm) mechanically deposited zinc coating complying with ASTM B695, Class 55. The stainless-steel threaded rods must comply with Table 2 of this report. Steel grades and types of material (carbon, stainless) for the washers and nuts must match the threaded rods. Threaded steel rods must be clean, straight, and free of indentations or other defects along their length. The embedded end may be flat cut or cut on the bias to a chisel point.

3.2.4.2 Steel Reinforcing Bars for use in Post-Installed Anchor Applications: Steel reinforcing bars must be deformed reinforcing bars as described in Table 3 of this report. Tables 8 and 16 and Figure 5 summarize reinforcing bar size ranges. The embedded portions of reinforcing bars must be clean, straight, and free of mill scale, rust, mud, oil, and other coatings (other than zinc) that may impair the bond with the adhesive. Reinforcing bars must not be bent after installation except as set forth in ACI 318-19 Section 26.6.3.2 (b), ACI

318-14 Section 26.6.3.1 (b) or ACI 318-11 Section 7.3.2, as applicable, with the additional condition that the bars must be bent cold, and heating of reinforcing bars to facilitate field bending is not permitted.

3.2.4.3 Ductility: In accordance with ACI 318-19 and ACI 318-14 2.3 or ACI 318-11 D.1, as applicable, in order for a steel anchor element to be considered ductile, the tested elongation must be at least 14 percent and reduction of area must be at least 30 percent. Steel elements with a tested elongation less than 14 percent or a reduction of area less than 30 percent, or both, are considered brittle. Specifications and physical properties of various steel materials are provided for threaded rods in Table 2 and for reinforcing bars in Table 3 of this report. Where values are nonconforming or unstated, the steel must be considered brittle.

3.2.4.4 Steel Reinforcing Bars for use in Post-Installed Reinforcing Bar Connections: Steel reinforcing bars used in post-installed reinforcing bar connections are deformed reinforcing bars (rebar), as depicted in Figure 4. Tables 20 and 21 summarize reinforcing bar size ranges. The embedded portions of reinforcing bars must be straight, and free of mill scale, rust and other coatings that may impair the bond with the adhesive. Reinforcing bars must not be bent after installation except as set forth in ACI 318-19 Section 26.6.3.2 (b), ACI 318-14 Section 26.6.3.1 (b) or ACI 318-11 Section 7.3.2, as applicable, with the additional condition that the bars must be bent cold, and heating of reinforcing bars to facilitate field bending is not permitted.

3.3 Concrete:

Normal-weight concrete must comply with Sections 1903 and 1905 of the IBC. The specified compressive strength of the concrete must be from 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa) [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1].

4.0 DESIGN AND INSTALLATION

4.1 Strength Design:

4.1.1 General: The design strength of anchors under the 2021 IBC, as well as the 2021 IRC must be determined in accordance with ACI 318-19 and this report. The design strength of anchors under the 2018 and 2015 IBC, as well as the 2018 and 2015 IRC, must be determined in accordance with ACI 318-14 and this report. The design strength of anchors under the 2012 and 2009 IBC, as well as the 2012 and 2009 IRC, must be determined in accordance with ACI 318-11 and this report.

The strength design of anchors must comply with ACI 318-19 17.5.1.2 or ACI 318-14 17.3.1 or 318-11 D.4.1, as applicable, except as required in ACI 318-19 17.10 or ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable.

Design parameters are provided in Tables 4 through 21 of this report. Strength reduction factors, ϕ, as given in ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, must be used for load combinations calculated in accordance with Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC, ACI 318-19 and ACI 318-14 5.3 or ACI 318-11 9.2, as applicable.

Strength reduction factors, ϕ, as given in ACI 318-11 D.4.4 must be used for load combinations calculated in accordance with ACI 318-11 Appendix C.

4.1.2 Static Steel Strength in Tension: The nominal static steel strength of a single anchor in tension, N_{sa}, in accordance with ACI 318-19 17.6.1.2, ACI 318-14 17.4.1.2 or ACI 318-11 D.5.1.2, as applicable, and the associated strength reduction factors, ϕ, in accordance with ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are provided in Tables 4, 8, 12 and 16 of this report for the corresponding anchor steel.

4.1.3 Static Concrete Breakout Strength in Tension: The nominal static concrete breakout strength of a single anchor or group of anchors in tension, N_{cb} or N_{cbg}, must be calculated in accordance with ACI 318-19 17.6.2, ACI 318-14 17.4.2 or ACI 318-11 D.5.2, as applicable, with the following addition:

The basic concrete breakout strength of a single anchor in tension, N_b, must be calculated in accordance with ACI 318-19 17.6.2.2, ACI 318-14 17.4.2.2 or ACI 318-11 D.5.2.2, as applicable, using the values of $k_{c,cr}$ and $k_{c,uncr}$ as provided in Tables 5, 9, 13 and 17 of this report. Where analysis indicates no cracking in accordance with ACI 318-19 17.6.2.5, ACI 318-14 17.4.2.6 or ACI 318-11 D.5.2.6, as applicable, N_b must be calculated using $k_{c,uncr}$ and $\Psi_{c,N}$ = 1.0. For anchors in lightweight concrete see ACI 318-19 17.2.4, ACI 318-14 17.2.6 or ACI 318-11 D.3.6, as applicable. The value of f'_c used for calculation must be limited to 8,000 psi (55 MPa) in accordance with ACI 318-19 17.3.1, ACI 318-14 17.2.7 or ACI 318-11 D.3.7, as applicable. Additional information for the determination of nominal bond strength in tension is given in Section 4.1.4 of this report.

4.1.4 Static Bond Strength in Tension: The nominal static bond strength of a single adhesive anchor or group of adhesive anchors in tension, N_a or N_{ag}, must be calculated in accordance with ACI 318-19 17.6.5, ACI 318-14 17.4.5 or ACI 318-11 D.5.5, as applicable.

Bond strength values ($\tau_{k,cr}$, $\tau_{k,uncr}$) are a function of concrete compressive strength, concrete state (cracked, uncracked), installation conditions (dry concrete, water-saturated concrete, water-filled holes), hole drilling method (hammer drilling, including STRONGCHEM hollow drill bit, diamond core drilling) and concrete substrate temperature range. Special inspection level is qualified as periodic for all anchors except as described in Section 4.4 of this report (the selection of continuous special inspection level does not provide an increase in anchor category or associated strength reduction factor for design). The following table summarizes the requirements:

DRILLING / CLEAING METHOD	CONCRETE STATE	BOND STRENGTH	CONCRETE COMPRESSIVE STRENGTH	PERMISSIBLE INSTALLATION CONDITIONS	ASSOCIATED STRENGTH REDUCTION FACTOR
Hammer drill (or STRONGCHEM Hollow drill bit)	Cracked	$\tau_{k,cr}$	f'_c	Dry concrete	ϕ_d
				Water-saturated concrete	ϕ_{ws}
				Water-filled hole (flooded)	$K_{wf} \cdot \phi_{wf}$
	Uncracked	$\tau_{k,uncr}$	f'_c	Dry concrete	ϕ_d
				Water-saturated concrete	ϕ_{ws}
				Water-filled hole (flooded)	$K_{wf} \cdot \phi_{wf}$
Diamond core drilled	Uncracked	$\tau_{k,uncr}$	f'_c	Dry concrete	ϕ_d
				Water-saturated concrete	ϕ_{ws}
				Water-filled hole (flooded)	$K_{wf} \cdot \phi_{wf}$

Strength reduction factors for determination of the bond strength are given in Tables 6, 7, 10, 11, 14, 15 and 18 of this report. Adjustments to the bond strength may also be made for increased concrete compressive strength as noted in the footnotes to the corresponding tables and this section. Bond strengths must also be multiplied by the factor K_{wf} where holes are water-filled at the time of anchor installation (flooded).

The bond strength values in Tables 6, 7, 10, 11, 14, 15 and 18 of this report correspond to concrete compressive strength f'_c equal to 2,500 psi (17.2 MPa). For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi (17.2 MPa and 55 MPa), the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2{,}500)^{0.10}$ for hammer drill (or STRONGCHEM Hollow drill bit). For diamond core drilled, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2{,}500)^{0.20}$ [For **SI:** $(f'_c / 17.2)^{0.10}$ or $(f'_c / 17.2)^{0.20}$ respectively] [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. Where applicable, the modified bond strength values must be used in lieu of $\tau_{k,cr}$ and $\tau_{k,uncr}$ in ACI 318-19 Equations (17.6.5.1.2b) and (17.6.5.2.1) or ACI 318-14 Equations (17.4.5.1d) and (17.4.5.2) or ACI 318-11 Equations (D-21) and (D-22), as applicable.

The resulting nominal bond strength must be multiplied by the associated strength reduction factor ϕ_d, ϕ_{ws} or $K_{wf} \cdot \phi_{wf}$, as applicable.

4.1.5 Static Steel Strength in Shear: The nominal static steel strength of a single anchor in shear as governed by the steel, V_{sa}, in accordance with ACI 318-19 17.7.1.2, ACI 318-14 17.5.1.2 or ACI 318-11 D.6.1.2, as applicable, and the strength reduction factor, ϕ, in accordance with ACI 318-19 17.5.3, ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are given in Tables 4, 8, 12 and 16 of this report for the corresponding anchor steel.

4.1.6 Static Concrete Breakout Strength in Shear: The nominal static concrete breakout strength of a single anchor or group of anchors in shear, V_{cb} or V_{cbg}, must be calculated in accordance with ACI 318-19 17.7.2, ACI 318-14 17.5.2 or ACI 318-11 D.6.2, as applicable, based on information given in Tables 5, 9, 13 and 17 in this report.

The basic concrete breakout strength of a single anchor in shear, V_b, must be calculated in accordance with ACI 318-19 17.7.2.2, ACI 318-14 17.5.2.2 or ACI 318-11 D.6.2.2, as applicable using the values of d given in Tables 4, 8, 12 and 16 for the corresponding anchor steel in lieu of d_a (2021, 2018, 2015, 2012 and 2009 IBC). In addition, h_{ef} must be substituted for ℓ_e. In no case shall ℓ_e exceed $8d$. The value of f'_c shall be limited to a maximum of 8,000 psi (55 MPa) in accordance with ACI 318-19 17.3.1, ACI 318-14 17.2.7 or ACI 318-11 D.3.7, as applicable.

4.1.7 Static Concrete Pryout Strength in Shear: The nominal static pryout strength of a single anchor or group of anchors in shear, V_{cp} or V_{cpg}, shall be calculated in accordance with ACI 318-19 17.7.3, ACI 318-14 17.5.3 or ACI 318-11 D.6.3, as applicable.

4.1.8 Interaction of Tensile and Shear Forces: For designs that include combined tension and shear, the interaction of tension and shear loads must be calculated in accordance with ACI 318-19 17.8, ACI 318-14 17.6 or ACI 318-11 D.7, as applicable.

4.1.9 Minimum Member Thickness h_{min}, Anchor Spacing s_{min}, Edge Distance c_{min}: In lieu of ACI 318-19 17.9.2, ACI 318-14 17.7.1 and 17.7.3 or ACI 318-11 D.8.1 and D.8.3, as applicable, values of s_{min} and c_{min} described in this report must be observed for anchor design and installation. The minimum member thicknesses, h_{min}, described in this report must be observed for anchor design and installation. For adhesive anchors that will remain untorqued, ACI 318-19 17.9.3, ACI 318-14 17.7.4 or ACI 318-11 D.8.4 applies, as applicable.

For anchors that will be torqued during installation, the maximum torque, T_{max}, must be reduced for edge distances less than the values given in Tables 5 and 13, as applicable. T_{max} is subject to the edge distance, c_{min}, and anchor spacing, s_{min}, and shall comply with the following requirements:

INSTALLATION TORQUE SUBJECT TO EDGE DISTANCE			
NOMINAL ANCHOR SIZE, *D*	**MINIMUM EDGE DISTANCE, c_{min}**	**MINIMUM ANCHOR SPACING, s_{min}**	**MAXIMUM TORQUE, T_{max}**
$^5/_8$ in. to 1 in. M16 to M27	1.75 in. (45 mm)	5*d*	0.45·T_{max}
$1^1/_4$ in. M30	2.75 in. (70 mm)		

For values of T_{max}, see Figure 5 of this report.

4.1.10 Critical Edge Distance c_{ac} and $\psi_{cp,Na}$: The modification factor, $\psi_{cp,Na}$, must be determined in accordance with ACI 318-19 17.6.5.5, ACI 318-14 17.4.5.5 or ACI 318-11 D.5.5.5, as applicable, except as noted below:

For all cases where $c_{Na}/c_{ac}<1.0$, $\psi_{cp,Na}$ determined from ACI 318-19 Eq. 17.6.5.5.1b, ACI 318-14 Eq. 17.4.5.5b or ACI 318-11 Eq. D-27, as applicable, need not be taken less than c_{Na}/c_{ac}. For all other cases, $\psi_{cp,Na}$ shall be taken as 1.0.

The critical edge distance, c_{ac} must be calculated according to Eq. 17.6.5.5.1c for ACI 318-19, Eq. 17.4.5.5c for ACI 318-14 or Eq. D-27a for ACI 318-11, in lieu of ACI 318-19 17.9.5, ACI 318-14 17.7.6 or ACI 318-11 D.8.6, as applicable.

$$c_{ac}=h_{ef}\cdot\left(\frac{\tau_{k,\,uncr}}{1160}\right)^{0.4}\cdot\left[3.1-0.7\frac{h}{h_{ef}}\right]$$

(Eq. 17.6.5.5.1c for ACI 318-19 or Eq. 17.4.5.5c for ACI 318-14 or Eq. D-27a for ACI 318-11)

where

$\left[\frac{h}{h_{ef}}\right]$ need not be taken as larger than 2.4; and

$\tau_{k,uncr}$ = the characteristic bond strength stated in the tables of this report whereby $\tau_{k,uncr}$ need not be taken as larger than:

$$\tau_{k,uncr}=\frac{k_{uncr}\sqrt{h_{ef}f_c'}}{\pi\cdot d_a} \qquad \text{Eq. (4-1)}$$

4.1.11 Requirements for Seismic Design Categories C, D, E and F: In structures assigned to Seismic Design Category C, D, E or F under the IBC or IRC, anchors must be designed in accordance with ACI 318-19 17.10, ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable.

The nominal steel shear strength, V_{sa}, must be adjusted by $\alpha_{V,seis}$ as given in Tables 4, 8, 12 and 16 for the corresponding anchor steel. The nominal bond strength $\tau_{\kappa,cr}$ must be adjusted by $\alpha_{N,seis}$ as given in Tables 6 and 14 for threaded rods, and Tables 10 and 18 for reinforcing bars.

As an exception to ACI 318-11 Section D.3.3.4.2:

Anchors designed to resist wall out-of-plane forces with design strengths equal to or greater than the force determined in accordance with ASCE 7 Equation 12.11-1 or 12.14-10 shall be deemed to satisfy Section ACI 318-11 D.3.3.4.3(d).

Under ACI 318-11 D.3.3.4.3(d), in lieu of requiring the anchor design tensile strength to satisfy the tensile strength requirements of ACI 318-11 D.4.1.1, the anchor design tensile strength shall be calculated from ACI 318-11 D.3.3.4.4.

The following exceptions apply to ACI 318-11 D.3.3.5.2:

1. For the calculation of the in-plane shear strength of anchor bolts attaching wood sill plates of bearing or non-bearing walls of light-frame wood structures to foundations or foundation stem walls, the in-plane shear strength in accordance with ACI 318-11 D.6.2 and D.6.3 need not be computed and ACI 318-11 D.3.3.5.3 need not apply provided all of the following are satisfied:

1.1. The allowable in-plane shear strength of the anchor is determined in accordance with AF&PA NDS Table 11E for lateral design values parallel to grain.

1.2. The maximum anchor nominal diameter is $^5/_8$ inch (16 mm).

1.3. Anchor bolts are embedded into concrete a minimum of 7 inches (178 mm).

1.4. Anchor bolts are located a minimum of $1^3/_4$ inches (45 mm) from the edge of the concrete parallel to the length of the wood sill plate.

1.5. Anchor bolts are located a minimum of 15 anchor diameters from the edge of the concrete perpendicular to the length of the wood sill plate.

1.6. The sill plate is 2-inch or 3-inch nominal thickness.

2. For the calculation of the in-plane shear strength of anchor bolts attaching cold-formed steel track of bearing or non-bearing walls of light-frame construction to foundations or foundation stem walls, the in-plane shear strength in accordance with ACI 318-11 D.6.2 and D.6.3 need not be computed and ACI 318-11 D.3.3.5.3 need not apply provided all of the following are satisfied:

2.1. The maximum anchor nominal diameter is $^5/_8$ inch (16 mm).

2.2. Anchors are embedded into concrete a minimum of 7 inches (178 mm).

2.3. Anchors are located a minimum of 13/4 inches (45 mm) from the edge of the concrete parallel to the length of the track.

2.4. Anchors are located a minimum of 15 anchor diameters from the edge of the concrete perpendicular to the length of the track.

2.5. The track is 33 to 68 mil designation thickness.

Allowable in-plane shear strength of exempt anchors, parallel to the edge of concrete, shall be permitted to be determined in accordance with AISI S100 Section E3.3.1.

3. In light-frame construction, bearing or nonbearing walls, shear strength of concrete anchors less than or equal to 1 inch [25 mm] in diameter attaching a sill plate or track to foundation or foundation stem wall need not satisfy ACI 318-11 D.3.3.5.3(a) through (c) when the design strength of the anchors is determined in accordance with ACI 318-11 D.6.2.1(c).

4.2 Strength Design of Post-Installed Reinforcing Bars:

4.2.1 General: The design of straight post-installed deformed reinforcing bars must be determined in accordance with ACI 318 rules for cast-in-place reinforcing bar development and splices and this report. Examples of typical applications for the use of post-installed reinforcing bars are illustrated in Figure 4 of this report.

4.2.2 Determination of bar development length l_d: Values of l_d must be determined in accordance with the ACI 318 development and splice length requirements for straight cast-in-place reinforcing bars.

Exceptions:

1. For uncoated and zinc-coated (galvanized) post-installed reinforcing bars, the factor Ψ_e shall be taken as 1.0. For all other cases, the requirements in ACI 318-19 Table 25.4.2.5, ACI 318-14 Table 25.4.2.4 or ACI 318-11 Section 12.2.4 (b) shall apply.

2. When using alternate methods to calculate the development length (e.g. anchor theory), the applicable factors for post-installed anchors generally apply.

4.2.3 Minimum Member Thickness, h_{min}, Minimum Concrete Cover, $c_{c,min}$, Minimum Concrete Edge Distance, $c_{b,min}$, Minimum Spacing, $s_{b,min}$: For post-installed reinforcing bars, there is no limit on the minimum member thickness. In general, all requirements on concrete cover and spacing applicable to straight cast-in-bars designed in accordance with ACI 318 shall be maintained.

For post-installed reinforcing bars installed at embedment depths greater than 20d (h_{ef} > 20d), the minimum concrete cover shall be as follows:

REBAR SIZE	MINIMUM CONCRETE COVER, $c_{c,min}$
db ≤ No. 6	1 3/16 in. (30mm)
No. 6 < db ≤ No. 11	1 9 /16 in. (40 mm)

The following requirements apply for minimum concrete edge and spacing for h_{ef} > 20d:

Required minimum edge distance for post-installed reinforcing bars (measured from the center of the bar):

$c_{b,min} = d_o/2 + c_{c,min}$

Required minimum center-to-center spacing between post-installed bars:

$s_{b,min} = d_o + c_{c,min}$

Required minimum center-to-center spacing from existing (parallel reinforcing:

$s_{b,min} = d_b/2$ (existing reinforcing) + $d_o/2 + c_{c,min}$

4.2.4 Design Strength in Seismic Design Categories C, D, E and F: In structures assigned to Seismic Category C, D, E or F under the IBC or IRC, design of straight post-installed reinforcing bars must consider the provisions of ACI 318-19 or ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21, as applicable.

4.3 Installation

Installation parameters are illustrated in Figures 2, 4 and 5 of this report. Installation must be in accordance with ACI 318-19 26.7.2, ACI 318-14 17.8.1 and 17.8.2 or ACI 318-11 D.9.1 and D.9.2. Anchor locations must comply with this report and the plans and specifications approved by the code official. Installation of the STRONGCHEM PE585 MAX Adhesive Anchor System must conform to the manufacturer's printed installation instructions included in each unit package as described in Figure 5 of this report.

The adhesive anchor system may be installed in downwards, horizontally and upwardly inclined orientation applications (e.g. overhead). If the bottom or back of the bore hole is not reached with the mixing nozzle, a mixer extension tube, supplied by StrongThai must be attached to the mixing nozzle as described in Figure 5 of this report. Additionally, horizontal or upwardly inclined orientation applications of all bore hole depths, and downwards applications with a bore hole depth of more than 10 inch (250 mm) are to be installed using piston plugs for the $^5/_8$-inch and M16 through $1^1/_4$-inch and M30 diameter threaded steel rods, and No. 5 and ø16 through No. 10 and ø32, steel reinforcing bars, installed in the specified hole diameter, and attached to the mixing nozzle and extension tube supplied by StrongThai Corp as described in Figure 5 in this report. For installation with the $^3/_8$-inch, $^1/_2$-inch, M8, M10 and M12 diameter threaded steel rods, and No. 3, No. 4, ø8, ø10 and ø12 steel reinforcing bars only, a piston plug is not required.

Installation of anchors in horizontal or upwardly inclined orientations shall be fully restrained from movement throughout the specified curing period through the use of temporary wedges, external supports, or other methods. Where temporary restraint devices are used, their use shall not result in impairment of the anchor shear resistance.

4.4 Special Inspection:

Periodic special inspection must be performed where required in accordance with Section 1705.1.1 and Table 1705.3 of the 2021, 2018, 2015 and 2012 IBC, 1704.4 and 1704.15 of the 2009 IBC and this report. The special inspector must be on the jobsite initially during anchor installation to verify the anchor type, adhesive expiration date, anchor dimensions, concrete type, concrete compressive strength, hole dimensions, hole cleaning procedures, anchor spacing, edge distances, concrete thickness, anchor embedment, tightening torque, and adherence to the manufacturer's printed installation instructions.

The special inspector must verify the initial installations of each type and size of adhesive anchor by construction personnel on site. Subsequent installations of the same anchor type and size by the same construction personnel are permitted to be performed in the absence of the special inspector. Any change in the anchor product being installed or the personnel performing the installation requires an initial inspection. For ongoing installations over an extended period, the special inspector must make regular inspections to confirm correct handling and installation of the product.

Continuous special inspection of adhesive anchors installed in horizontal or upwardly inclined orientations to resist sustained tension loads must be performed in accordance with ACI 318-19 26.13.3.2e, ACI 318-14 17.8.2.4, 26.7.1(h) and 26.13.3.2 (c) or ACI 318-11 D.9.2.4, as applicable.

Under the IBC, additional requirements as set forth in Sections 1705, 1706 or 1707 must be observed, where applicable.

5.0 CONDITIONS OF USE:

The STRONGCHEM PE585 MAX Adhesive Anchor and Post Installed Reinforcing Bar Connection System described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

5.1 STRONGCHEM PE585 MAX adhesive anchors and post-installed reinforcing bars must be installed in accordance with the manufacturer's printed installation instructions included with each cartridge and provided in Figure 5 of this report.

5.2 Anchors [$^3/_8$-, $^1/_2$-, $^5/_8$-, $^3/_4$-, $^7/_8$-, 1-, and $1^1/_4$-inch fractional diameter and M8, M10, M12, M16, M20, M24, M27 and M30 metric diameter threaded steel rods, and No. 3 through No. 10 fractional size and ø8, ø10, ø12, ø14, ø16, ø20, ø25, ø28 and ø32 metric steel reinforcing bars] described in this report must be installed in cracked and uncracked normal-weight concrete having a specified compressive strength f'_c = 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa) [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1].

Adhesive anchors with 3/8-, 1/2-, 5/8-, 3/4-, 7/8-, 1-, and 11/4-inch fractional diameter, and M8, M10, M12, M16, M20, M24, M27 and M30 metric diameter threaded steel rods and No. 3 through No. 10 fractional size and ø8, ø10, ø12, ø14, ø16, ø20, ø25, ø28 and ø32 metric size steel reinforcing bars drilled with diamond core bits are used in uncracked normal-weight concrete only, to resist static, wind or earthquake (IBC Seismic Design Categories A and B only) tension and shear loads. Use is limited to normal-weight concrete with a specified compressive strength, $f'c$ = 2,500 psi to 8,500 psi (17.2 MPa to 58.6 MPa) [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1].

5.3 The values of f'_c used for calculation purposes must not exceed 8,000 psi (55 MPa).

5.4 Anchors and post-installed reinforcing bars must be installed in concrete base materials in holes predrilled in accordance with the instructions provided in Figure 5 of this report.

5.5 Loads applied to the anchors must be adjusted in accordance with Section 1605.2 of the IBC for strength design.

5.6 In structures assigned to Seismic Design Categories C, D, E, and F under the IBC or IRC, anchor strength must be adjusted in accordance with Section 4.1.11 of this report.

5.7 STRONGCHEM PE585 MAX adhesive anchors are permitted to be installed in concrete that is cracked or that may be expected to crack during the service life of the anchor, subject to the conditions of this report.

5.8 Strength design values are established in accordance with Section 4.1 of this report.

5.9 Minimum anchor spacing and edge distance as well as minimum member thickness must comply with the values described in this report.

5.10 Prior to anchor installation, calculations and details demonstrating compliance with this report must be submitted to the code official. The calculations and details must be prepared by a registered design professional where required by the statutes of the jurisdiction in which the project is to be constructed.

5.11 Anchors and post-installed reinforcing bars are not permitted to support fire-resistive construction. Where not otherwise prohibited by the code, STRONGCHEM PE585 MAX adhesive anchors are permitted for installation in fire-resistive construction provided that at least one of the following conditions is fulfilled:

- Anchors and post-installed reinforcing bars are used to resist wind or seismic forces only.
- Anchors and post-installed reinforcing bars that support gravity load–bearing structural elements are within a fire-resistive envelope or a fire-resistive membrane, are protected by approved fire-resistive materials, or have been evaluated for resistance to fire exposure in accordance with recognized standards.
- Anchors and post-installed reinforcing bars are used to support non-structural elements.

5.12 Since an ICC-ES acceptance criteria for evaluating data to determine the performance of adhesive anchors subjected to fatigue or shock loading is unavailable at this time, the use of these anchors under such conditions is beyond the scope of this report.

5.13 Use of zinc-plated carbon steel threaded rods or steel reinforcing bars is limited to dry, interior locations.

5.14 Use of hot-dipped galvanized carbon steel and stainless-steel rods is permitted for exterior exposure or damp environments.

5.15 Steel anchoring materials in contact with preservative-treated and fire-retardant-treated wood shall be of zinc-coated steel or stainless steel. The minimum coating weights for zinc-coated steel shall be in accordance with ASTM A153.

5.16 Periodic special inspection must be provided in accordance with Section 4.4 in this report. Continuous special inspection for anchors installed in horizontal or upwardly inclined orientations to resist sustained tension loads must be provided in accordance with Section 4.4 of this report.

5.17 Installation of anchors and post-installed reinforcing bars in horizontal or upwardly inclined orientations to resist sustained tension loads must be performed by personnel certified by an applicable certification program in accordance with ACI 318-19 26.7.2(e), ACI 318-14 17.8.2.2 or 17.8.2.3 or ACI 318-11 D.9.2.2 or D.9.2.3, as applicable.

5.18 STRONGCHEM PE585 MAX adhesive anchors and post-installed reinforcing bars may be used to resist tension and shear forces in floor, wall for overhead installations into concrete with a temperature between 40°F and 104°F (5°C and 40°C) for threaded rods and rebar.

5.19 Anchors and post-installed reinforcing bars shall not be used for installations where the concrete temperature can vary from 40°F (5°C) or less to 80°F (27°C) or higher within a 12-hour period. Such applications may include but are not limited to anchorage of building façade systems and other applications subject to direct sun exposure.

5.20 STRONGCHEM PE585 MAX adhesive is manufactured in Willich, Germany, under a quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

Data in accordance with the ICC-ES Acceptance Criteria for Post-installed Adhesive Anchors in Concrete (AC308), dated June 2019, editorially revised March 2021, which incorporates requirements in ACI 355.4-11 and ACI 355.4-19 for use in cracked and uncracked concrete.

7.0 IDENTIFICATION

7.1 STRONGCHEM PE585 MAX adhesive is identified by packaging labeled with the manufacturer's name (StrongThai Corp) and address, anchor name, the lot number, the expiration date, and the evaluation report number (ESR-4903). Threaded rods, nuts, washers, and deformed reinforcing bars are standard steel anchor elements and must conform to applicable national or international specifications as set forth in Tables 2 and 3 of this report.

7.2 The report holder's contact information is the following:

STRONGTHAI CORP CO., LTD.
351/1 SOI RAM INTRA 65 TAREANG BANGKHEN
BANGKOK 10220
THAILAND
+66 29459971
www.strongthaicorp.co.th
chaiyanan@strongthaicorp.co.th

TABLE 1—DESIGN TABLE INDEX

DESIGN STRENGTH[1] - THREADED RODS		Fractional	Metric
	Steel Strength - N_{sa}, V_{sa}	Table 4	Table 12
	Concrete Strength - N_{pn}, N_{sb}, N_{sbg}, N_{cb}, N_{cbg}, V_{cb}, V_{cbg}, V_{cp}, V_{cpg}	Table 5	Table 13
	Bond Strength[2] - N_a, N_{ag}	Tables 6 and 7	Tables 14 and 15
DESIGN STRENGTH[1] – REINFORCING STEEL		**Fractional**	**Metric**
	Steel Strength - N_{sa}, V_{sa}	Table 8	Table 16
	Concrete Strength - N_{pn}, N_{sb}, N_{sbg}, N_{cb}, N_{cbg}, V_{cb}, V_{cbg}, V_{cp}, V_{cpg}	Table 9	Table 17
	Bond Strength[2] - N_a, N_{ag}	Tables 10 and 11	Tables 18 and 19
	Determination of development length for post-installed reinforcing bar connections	Table 20	Table 21

[1]Ref. ACI 318-19 17.5.2, ACI 318-14 17.3.1.1 or 318-11 D.4.1.1, as applicable.
[2]See Section 4.1.4 of this evaluation report.

TABLE 2—SPECIFICATIONS AND PHYSICAL PROPERTIES OF COMMON CARBON AND STAINLESS-STEEL THREADED ROD MATERIALS[1]

	THREADED ROD SPECIFICATION		MINIMUM SPECIFIED ULTIMATE STRENGTH, f_{uta}	MINIMUM SPECIFIED YIELD STRENGTH 0.2 PERCENT OFFSET, f_{ya}	f_{uta}/f_{ya}	ELONGATION, MIN. PERCENT[11]	REDUCTION OF AREA, MIN. PERCENT	SPECIFICATION FOR NUTS[12]
CARBON STEEL	ASTM A193[2] Grade B7 all sizes	psi (MPa)	125,000 (862)	105,000 (724)	1.19	16	50	ASTM A194 / A563 Grade DH
	ASTM A36[3] / F1554[4], Grade 36 all sizes	psi (MPa)	58,000 (400)	36,000 (250)	1.61	23	40	ASTM A194 / A563 Grade A
	ASTM F1554[4] Grade 55	psi (MPa)	75,000 (517)	55,000 (380)	1.36	23	40	
	ASTM F1554[4] Grade 105	psi (MPa)	125,000 (860)	105,000 (724)	1.19	15	45	ASTM A194 / A563 Grade DH
	ASTM A449[5] 3/8 to 1 in.	psi (MPa)	120,000 (830)	92,000 (635)	1.30	14	35	
	ASTM A449[5] 1 1/4 in	psi (MPa)	105,000 (720)	81,000 (560)	1.30	14	35	
	ASTM F568M[6] Class 5.8 (equivalent to ISO 898-1)	psi (MPa)	72,500 (500)	58,000 (400)	1.25	10	35	ASTM A563 Grade DH DIN 934 (8-A2K)[13]
	ISO 898-1[7] Class 5.8	MPa (psi)	500 (72,500)	400 (58,000)	1.25	22	-	EN ISO 4032 Grade 6
	ISO 898-1[7] Class 8.8	MPa (psi)	800 (116,000)	640 (92,800)	1.25	12	52	EN ISO 4032 Grade 8
STAINLESS STEEL	ASTM F593[8] CW1 3/8 to 5/8 in. (316)	psi (MPa)	100,000 (690)	65,000 (450)	1.54	20	-	ASTM F594 Alloy Group 1, 2 or 3
	ASTM F593[8] CW2 3/4 to 1 1/4 in. (316)	psi (MPa)	85,000 (590)	45,000 (310)	1.89	25	-	
	ASTM A193/A193M[9] Grade B8/B8M2, Class 2B	psi (MPa)	95,000 (655)	75,000 (515)	1.27	25	40	ASTM A194/A194M
	ISO 3506-1[10] A4-70 (M8-M24)	MPa (psi)	700 (101,500)	450 (65,250)	1.56	40	-	EN ISO 4032
	ISO 3506-1[10] A4-50 (M27-M30)	MPa (psi)	500 (72,500)	210 (30,450)	2.38	40	-	EN ISO 4032

[1]Adhesive must be used with continuously threaded carbon or stainless steel rod (all-thread) having thread characteristics complying with ANSI B1.1 UNC Coarse Thread Series.
[2]Standard Specification for Alloy-Steel and Stainless steel Bolting Materials for High temperature of High Pressure service and Other Special Purpose Applications.
[3]Standard Specification for Carbon Structural steel
[4]Standard Specification for Anchor Bolts, Steel 36, 55 and 105-ksi Yield Strength.
[5]Standard Specification for Hex Cap Screws, Bolts and Studs, Heat Treated, 120/105/50 ksi Minimum Tensile Strength, General Use.
[6]Standard Specification for Carbon and Alloy Steel external Threaded Metric Fasteners.
[7]Mechanical properties of fasteners made of carbon steel and alloy steel - Part 1: Bolts, Screws and Studs.
[8]Standard Specification for Alloy-Steel and Stainless Steel Bolting for High Temperature or High Pressure Service and Other Special Purpose Applications.
[9]Standard Specification for Stainless Steel Bolts, Hex Cap Screws, and Studs.
[10]Mechanical properties of corrosion-resistant stainless steel fasteners - Part 1: Bolts, Screws and Studs.
[11]Based on 2-in. (50 mm) gauge length except for ASTM A193, which is based on a gauge length of 4d.
[12]Nuts and washers of other grades and style having specified proof load stress greater than the specified grade and style are also suitable. Nuts must have specified proof load stresses equal to or greater than the minimum tensile strength of the specified threaded rod.
[13]Nuts for metric rods.

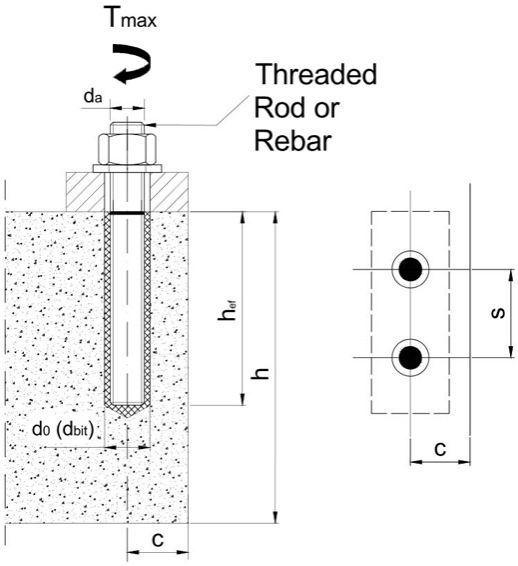
TABLE 3—SPECIFICATIONS AND PHYSICAL PROPERTIES OF COMMON CARBON REINFORCING BARS

REINFORCING SPECIFICATION	UNITS	MINIMUM SPECIFIED ULTIMATE STRENGTH, f_{uta}	MINIMUM SPECIFIED YEILD STRENGTH, f_{ya}
ASTM A615[1], A767[3], A996[4] Grade 60	psi (MPa)	90,000 (620)	60,000 (414)
ASTM A706[2], A757[3] Grade 60	psi (MPa)	80,000 (550)	60,000 (414)
ASTM A615[1], Grade 40	psi (MPa)	60,000 (415)	40,000 (275)
DIN 488[5] BSt 500	MPa (psi)	550 (80,000)	500 (72,500)

[1]Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
[2]Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement.
[3]Standard specification for Zinc-Coated (Galvanized) steel Bars for Concrete Reinforcement.
[4]Standard specification for Rail-Steel and Axle-steel Deformed bars for Concrete Reinforcement.
[5]Reinforcing steel, reinforcing steel bars; dimensions and masses.

Drilling and cleaning	Tool	Accessories and Shrouds	Vacuum
Dust extraction system for standard drilling and cleaning equipment	 Rotary Drill Hammer	 SDS-Plus and SDS-Max Drill Bit  Capture Device SAT# 01128	 Dust Extractor
STRONGCHEM hollow drill bit system		 Heller Duster Expert SDS-Plus and SDS-Max Hollow Drill Bit	 Class M vacuum with a minimum air flow rating of 90cfm (150m³/h resp. 42l/s).

FIGURE 1—STRONGCHEM DUST REMOVAL DRILLING SYSTEM WITH HEPA DUST EXTRACTOR OPTIONS



THREADED ROD

REINFORCING BAR

FIGURE 2—INSTALLATION PARAMETERS FOR THREADED RODS AND REINFORCING BARS

TABLE 4—STEEL DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT THREADED ROD[1]

DESIGN INFORMATION		Symbol	Units	Nominal Rod Diameter (inch)						
				3/8	1/2	5/8	3/4	7/8	1	1 1/4
Threaded rod O.D.		d	in. (mm)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.250 (31.8)
Threaded rod effective cross-sectional area		A_{se}	in.² (mm²)	0.0775 (50)	0.1419 (92)	0.2260 (146)	0.3345 (216)	0.4617 (298)	0.6057 (391)	0.9691 (625)
ASTM A36/F1554, Grade 36	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	4,495 (20.0)	8,230 (36.6)	13,110 (58.3)	19,400 (86.3)	26,780 (119.1)	35,130 (156.3)	56,210 (250.0)
		V_{sa}	lb (kN)	2,695 (12.0)	4,940 (22.0)	7,860 (35.0)	11,640 (51.8)	16,070 (71.4)	21,080 (93.8)	33,725 (150.0)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.75						
	Strength reduction factor for shear[2]	ϕ	-	0.65						
ASTM F1554 Grade 55	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	5,815 (25.9)	10,645 (47.6)	16,950 (75.5)	25,090 (111.7)	34,630 (154.1)	45,430 (202.1)	72,685 (323.1)
		V_{sa}	lb (kN)	3,490 (15.5)	6,385 (28.6)	10,170 (45.3)	15,055 (67)	20,780 (92.5)	27,260 (121.3)	43,610 (193.9)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.75						
	Strength reduction factor for shear[2]	ϕ	-	0.65						
ASTM A193 Grade B7 ASTM F1554 Grade 105	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	9,685 (43.1)	17,735 (78.9)	28,250 (125.7)	41,810 (186.0)	57,710 (256.7)	75,710 (336.8)	121,135 (538.8)
		V_{sa}	lb (kN)	5,810 (25.9)	10,640 (47.3)	16,950 (75.4)	25,085 (111.6)	34,625 (154.0)	45,425 (202.1)	72,680 (323.3)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.75						
	Strength reduction factor for shear[2]	ϕ	-	0.65						
ASTM A449	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	9,300 (41.4)	17,030 (76.2)	27,120 (120.9)	40,140 (178.8)	55,405 (246.7)	72,685 (323.7)	101,755 (450.0)
		V_{sa}	lb (kN)	5,580 (24.8)	10,220 (45.7)	16,270 (72.5)	24,085 (107.3)	33,240 (148)	43,610 (194.2)	61,055 (270.0)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.75						
	Strength reduction factor for shear[2]	ϕ	-	0.65						
ASTM F568M Class 5.8	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	5,620 (25)	10,290 (46)	16,385 (73)	24,250 (108)	33,470 (149)	43,910 (195.5)	70,260 (312.5)
		V_{sa}	lb (kN)	3,370 (15)	6,175 (27.6)	9,830 (43.8)	14,550 (64.8)	20,085 (89.4)	26,350 (117.3)	42,155 (187.5)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.65						
	Strength reduction factor for shear[2]	ϕ	-	0.60						
ASTM F593 CW Stainless	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	7,750 (34.5)	14,190 (63.1)	22,600 (100.5)	28,430 (126.5)	39,245 (174.6)	51,485 (229.0)	82,370 (366.4)
		V_{sa}	lb (kN)	4,650 (20.7)	8,515 (37.9)	13,560 (60.3)	17,060 (75.9)	23,545 (104.7)	30,890 (137.4)	49,425 (219.8)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.65						
	Strength reduction factor for shear[2]	ϕ	-	0.60						
ASTM A193/A193M Grade B8/B8M2, Class 2B	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	7,365 (32.8)	13,480 (60.3)	21,470 (95.6)	31,780 (141.5)	43,860 (195.2)	57,540 (256.1)	92,065 (409.4)
		V_{sa}	lb (kN)	4,420 (19.7)	8,090 (36.2)	12,880 (57.4)	19,070 (84.9)	26,320 (117.1)	34,525 (153.7)	55,240 (245.6)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.73						
	Strength reduction factor for tension[2]	ϕ	-	0.75						
	Strength reduction factor for shear[2]	ϕ	-	0.65						

[1]Values provided for common rod material types based on specified strengths and calculated in accordance with ACI 318-19 Eq. 17.6.1.2 and Eq. 17.7.1.2b or ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable. Nuts and washers must comply with requirements for the rod.
[2]The tabulated value of ϕ applies when the load combinations of Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC, ACI 318-19 and ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-19 17.5.3 or ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

TABLE 5—CONCRETE BREAKOUT DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT THREADED ROD IN HOLES DRILLED WITH ALL DRILLING METHODS[1]

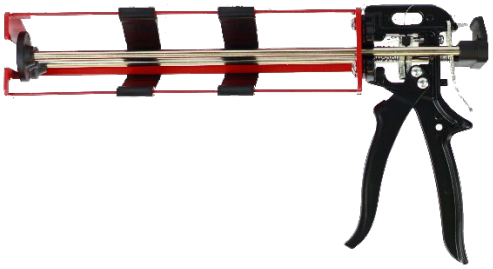
DESIGN INFORMATION	Symbol	Units	Nominal Rod Diameter (inch)						
			3/8	1/2	5/8	3/4	7/8	1	1 1/4
Effectiveness factor for cracked concrete	$k_{c,cr}$	in-lb (SI)	17 (7)						
Effectiveness factor for uncracked concrete	$k_{c,uncr}$	in-lb (SI)	24 (10)						
Min. anchor spacing	s_{min}	in. (mm)	1 7/8 (48)	2 1/2 (64)	3 (76)	3 3/4 (95)	4 1/4 (108)	4 3/4 (121)	5 7/8 (149)
Min. edge distance	c_{min}	in. (mm)	1 5/8 (41)	1 3/4 (44)	2 (51)	2 3/8 (60)	2 1/2 (64)	2 3/4 (70)	3 1/4 (82)
					See Section 4.1.9 of this report for smaller edge distance with 0.45 T_{max}				
Min. member thickness	h_{min}	in. (mm)	h_{ef} + 1 1/4 (h_{ef} + 30)		h_{ef} + 2d_0 [3]				
Critical edge distance - splitting (for uncracked concrete)[2]	c_{ac}	-	See Section 4.1.10 of this report.						
Critical anchor spacing – splitting	s_{ac}	-	2·c_{ac}						
Strength reduction factor for tension, concrete failure modes, Condition B[2]	ϕ	-	0.65						
Strength reduction factor for shear, concrete failure modes, Condition B[2]	ϕ	-	0.70						

For **SI:** 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 006894 MPa.
For **pound-inch** units: 1 mm = 0.03937 inches, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi.

[1]Additional setting information is described in Figure 5, installation instructions.
[2]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, for Condition B (supplement reinforcement not present) are met. For installations where complying reinforcement can be verified, the applicable strength reduction factors described in ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, may be used for Condition A (supplement reinforcement present). If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4(c) for Condition B (supplement reinforcement not present).
[3] d_0 = hole diameter.

VARIOUS AVAILABLE TWO-COMPONENT CARTRIDGES

STATIC MIXING NOZZLE



STRONGCHEM DISPENSER

FIGURE 3—STRONGCHEM PE585 MAX ADHESIVE ANCHOR SYSTEM

TABLE 6—BOND STRENGTH DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT THREADED ROD IN HOLES DRILLED WITH A HAMMER DRILL AND CARBIDE BIT (OR STRONGCHEM HOLLOW CARBIDE DRILL BIT)[1]

DESIGN INFORMATION			Symbol	Units	Nominal Rod Diameter (inch)						
					3/8	1/2	5/8	3/4	7/8	1	1 1/4
Minimum embedment			$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	5 (127)
Maximum embedment			$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	25 (635)
Temperature range A: 110°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,475 (17.1)	2,400 (16.5)	2,315 (16.0)	2,235 (15.4)	2,155 (14.9)	2,075 (14.3)	1,915 (13.2)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,150 (7.9)	1,415 (9.8)	1,455 (10.0)	1,515 (10.4)	1,535 (10.6)	1,555 (10.7)	1,550 (10.7)
Temperature range B: 110°F / 153°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,845 (19.6)	2,755 (19.0)	2,665 (18.4)	2,570 (17.7)	2,480 (17.1)	2,385 (16.5)	2,205 (15.2)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,325 (9.1)	1,630 (11.2)	1,675 (11.5)	1,740 (12.0)	1,765 (12.2)	1,785 (12.3)	1,785 (12.3)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,325 (16.0)	2,250 (15.5)	2,175 (15.0)	2,100 (14.5)	2,025 (14.0)	1,950 (13.4)	1,800 (12.4)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,145 (7.9)	1,390 (9.6)	1,400 (9.6)	1,420 (9.8)	1,440 (9.9)	1,460 (10.1)	1,455 (10.0)
CAC[4] cleaning	Dry Concrete	Anchor category	–	-	1						
		Strength reduction factor	ϕ_d	-	0.65						
	Water-saturated Concrete	Anchor category	–	-	1						
		Strength reduction factor	ϕ_{ws}	-	0.65						
	Water-filled holes	Anchor category	–	-	3						
		Strength reduction factor	ϕ_{wf}	-	0.45						
		Modification factor for water filled holes	K_{wf}	-	1.0						
HDB[4] cleaning	Dry Concrete	Anchor category	–	-	1						
		Strength reduction factor	ϕ_d	-	0.65						
	Water-saturated Concrete	Anchor category	–	-	Not applicable	2					
		Strength reduction factor	ϕ_{ws}	-		0.55					
	Water-filled holes	Anchor category	–	-		3					
		Strength reduction factor	ϕ_{wf}	-		0.45					
		Modification factor for water filled holes	K_{wf}	-		0.87	0.91	0.95	1.0		
Reduction factor for seismic tension			$\alpha_{N,seis}$	-	1			0.98	0.97	0.95	0.92

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.1}$ [For **SI**: $(f'_c / 17.2)^{0.1}$]. See Section 4.1.4 of this report.

[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 10 percent for temperature range A and B and by 16 percent for temperature range C.

[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

Temperature range A: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 110°F (43°C);
Temperature range B: Maximum short term temperature = 153°F (67°C), maximum long term temperature = 110°F (43°C);
Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).

[4]CAC: compressed air cleaning see Figure 5; HDB: cleaning during drilling action with hollow drill bit system

TABLE 7—BOND STRENGTH DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT THREADED ROD IN HOLES DRILLED WITH A CORE DRILL AND DIAMOND CORE BIT [1]

DESIGN INFORMATION			Symbol	Units	Nominal Rod Diameter (inch)						
					3/8	1/2	5/8	3/4	7/8	1	1 1/4
Minimum embedment			$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	5 (127)
Maximum embedment			$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	25 (635)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	1,565 (10.8)	1,455 (10.0)	1,375 9.5)	1,310 (9.0)	1,260 (8.7)	1,220 (8.4)	1,150 (7.9)
SPCAC[4] cleaning	Dry Concrete	Anchor category	–	-	1						
		Strength reduction factor	ϕ_d	-	0.65						
	Water-saturated Concrete	Anchor category	–	-	1	2					
		Strength reduction factor	ϕ_{ws}	-	0.65	0.55					
	Water-filled holes	Anchor category	–	-	3						
		Strength reduction factor	ϕ_{wf}	-	0.45						
		Modification factor for water filled holes	K_{wf}	-	1.0	0.99	0.96	0.95	0.93	0.90	

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.2}$ [For **SI**: $(f'_c / 17.2)^{0.2}$]. See Section 4.1.4 of this report.

[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 4 percent for temperature range C.

[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).

[4]SPCAC: see Figure 5

TABLE 8—STEEL DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT REINFORCING BARS [1]

DESIGN INFORMATION		Symbol	Units	Nominal Bar Size							
				No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No. 10
Reinforcing bar O.D.		d	in. (mm)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.125 (28.6)	1.250 (31.8)
Reinforcing bar effective cross-sectional area		A_{se}	in.² (mm²)	0.110 (71)	0.200 (129)	0.310 (200)	0.440 (284)	0.600 (387)	0.790 (510)	1.000 (645)	1.270 (819)
ASTM A615, A767, A996 Grade 60	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	9,900 (44.0)	18,000 (80.1)	27,900 (124.1)	39,600 (176.0)	54,000 (240.0)	71,100 (316.0)	90,000 (400.0)	114,300 (508.0)
		V_{sa}	lb (kN)	5,940 (26.4)	10,800 (48.0)	16,740 (74.5)	23,760 (105.7)	32,400 (144.1)	42,660 (189.8)	54,000 (240.2)	68,580 (305.0)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.76							
	Strength reduction factor for tension[2]	ϕ	-	0.65							
	Strength reduction factor for shear[2]	ϕ	-	0.60							
ASTM A706 Grade 60	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb	8,800	16,000	24,800	35,200	48,000	63,200	80,000	101,600
			(kN)	(39.1)	(71.2)	(110.3)	(156.6)	(213.5)	(281.1)	(355.9)	(452.0)
		V_{sa}	lb	5,280	9,600	14,880	21,120	28,800	37,920	48,000	60,960
			(kN)	(23.5)	(42.7)	(66.2)	(93.9)	(128.1)	(168.7)	(213.5)	(271.2)
	Reduction for seismic shear	$\alpha_{V,seis}$	----	0.76							
	Strength reduction factor ϕ for tension[2]	ϕ	----	0.75							
	Strength reduction factor ϕ for shear[2]	ϕ	----	0.65							
ASTM A615 Grade 40	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	lb (kN)	6,600 (29.4)	12,000 (53.4)	18,600 (82.7)	26,400 (117.4)	In accordance with ASTM A615, Grade 40 bars are furnished only in sizes No. 3 through No. 6			
		V_{sa}	lb (kN)	3,960 (17.6)	7,200 (32.0)	11,160 (49.6)	15,840 (70.5)				
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.76							
	Strength reduction factor for tension[2]	ϕ	-	0.65							
	Strength reduction factor for shear[2]	ϕ	-	0.60							

[1]Values provided for common bar material types based on specified strengths and calculated in accordance with ACI 318-19 Eq. 17.6.1.2 and Eq. 17.7.1.2b or ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable.

[2]The tabulated value of ϕ applies when the load combinations of Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC, ACI 318-19 and ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-19 17.5.3 or ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

[3]In accordance with ASTM A615, Grade 40 bars are furnished only in sizes No. 3 through No. 6.

TABLE 9—CONCRETE BREAKOUT DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT REINFORCING BARS IN HOLES DRILLED WITH ALL DRILLING METHODS[1]

DESIGN INFORMATION	Symbol	Units	Nominal Bar Size							
			No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No.10
Effectiveness factor for cracked concrete	$k_{c,cr}$	in-lb (SI)	17 (7)							
Effectiveness factor for uncracked concrete	$k_{c,uncr}$	in.-lb. (SI)	24 (10)							
Min. anchor spacing	s_{min}	in. (mm)	$1^7/_8$ (48)	$2^1/_2$ (64)	$3^1/_8$ (79)	$3^3/_4$ (95)	$4^3/_8$ (111)	5 (127)	$5^5/_8$ (143)	$6^1/_4$ (159)
Min. edge spacing[4]	c_{min}	in. (mm)	$1^5/_8$ (41)	$1^3/_4$ (44)	2 (51)	$2^3/_8$ (60)	$2^1/_2$ (64)	$2^3/_4$ (70)	3 (76)	$3^1/_4$ (82)
Min. member thickness	h_{min}	in. (mm)	$h_{ef} + 1^1/_4$ (h_{ef} + 30)		$h_{ef} + 2d_0$[3]					
Critical edge spacing – splitting (for uncracked concrete)[2]	c_{ac}	-	See Section 4.1.10 of this report.							
Critical anchor spacing – splitting	s_{ac}	-	$2 \cdot c_{ac}$							
Strength reduction factor for tension, concrete failure modes, Condition B[2]	ϕ	-	0.65							
Strength reduction factor for shear, concrete failure modes, Condition B[2]	ϕ	-	0.70							

[1]Additional setting information is described in Figure 5, installation instructions.
[2]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, for Condition B (supplement reinforcement not present) are met. For installations where complying reinforcement can be verified, the applicable strength reduction factors described in ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, may be used for Condition A (supplement reinforcement present). If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4(c) for Condition B (supplement reinforcement not present).
[3]d_0 = hole diameter.
[4]The edge distances, c_{min} less than the values given in the table may be reduced subject to the anchor spacing, s_{min} in accordance with Section 4.1.9.

TABLE 10—BOND STRENGTH DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT REINFORCING BARS IN HOLES DRILLED WITH A HAMMER DRILL AND CARBIDE BIT (OR STRONGCHEM HOLLOW CARBIDE DRILL BIT)[1]

DESIGN INFORMATION			Symbol	Units	Nominal Bar Size							
					No.3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No. 10
Minimum embedment			$h_{ef,min}$	in. (mm)	$2^3/_8$ (60)	$2^3/_4$ (70)	$3^1/_8$ (79)	$3^1/_2$ (89)	$3^1/_2$ (89)	4 (102)	$4^1/_2$ (114)	5 (127)
Maximum embedment			$h_{ef,max}$	in. (mm)	$7^1/_2$ (191)	10 (254)	$12^1/_2$ (318)	15 (381)	$17^1/_2$ (445)	20 (508)	$22^1/_2$ (572)	25 (635)
Temperature range A: 110°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,060 (14.2)	2,035 (14.0)	2,015 (13.9)	1,990 (13.7)	1,965 (13.6)	1,945 (13.4)	1,920 (13.2)	1,895 (13.1)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,350 (9.3)	1,740 (12.0)	1,725 (11.9)	1,695 (11.7)	1,680 (11.6)	1,650 (11.4)	1,635 (11.3)	1,605 (11.1)
Temperature range B: 110°F / 153°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,365 (16.3)	2,340 (16.1)	2,315 (16.0)	2,285 (15.8)	2,260 (15.6)	2,235 (15.4)	2,205 (15.2)	2,180 (15.0)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,550 (10.7)	2,000 (13.8)	1,985 (13.7)	1,945 (13.4)	1,930 (13.3)	1,895 (13.1)	1,880 (13.0)	1,845 (12.7)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	1,935 (13.3)	1,915 (13.2)	1,890 (13.0)	1,870 (12.9)	1,845 (12.7)	1,825 (12.6)	1,805 (12.4)	1,780 (12.3)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,340 (9.2)	1,635 (11.4)	1,620 (11.2)	1,590 (11.0)	1,580 (10.9)	1,550 (10.7)	1,535 (10.6)	1,510 (10.4)
CAC[4] cleaning	Dry Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_d	-	0.65							
	Water-saturated Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_{ws}	-	0.65							
	Water-filled holes	Anchor category	–	-	3							
		Strength reduction factor	ϕ_{wf}	-	0.45							
		Modification factor for water filled holes	K_{wf}	-	1.0							
HDB[4] cleaning	Dry Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_d	-	0.65							
	Water-saturated Concrete	Anchor category	–	-	Not applicable	2						
		Strength reduction factor	ϕ_{ws}	-		0.55						
	Water-filled holes	Anchor category	–	-		3						
		Strength reduction factor	ϕ_{wf}	-		0.45						
		Modification factor for water filled holes	K_{wf}	-		0.86	0.91	0.95	1			
Reduction factor for seismic tension			$\alpha_{N,seis}$	-	1			0.98	0.97	0.95	0.92	

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.1}$ [For **SI**: $(f'_c / 17.2)^{0.1}$]. See Section 4.1.4 of this report.

[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 10 percent for temperature range A and B and by 16 percent for temperature range C.

[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

Temperature range A: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 110°F (43°C);
Temperature range B: Maximum short term temperature = 153°F (67°C), maximum long term temperature = 110°F (43°C);
Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).

[4]CAC: compressed air cleaning see Figure 5; HDB: cleaning during drilling action with hollow drill bit system

TABLE 11—BOND STRENGTH DESIGN INFORMATION FOR U.S. CUSTOMARY UNIT REINFORCING BARS IN HOLES DRILLED WITH A CORE DRILL AND DIAMOND CORE BIT [1]

DESIGN INFORMATION			Symbol	Units	Nominal Bar Size							
					No.3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No. 10
Minimum embedment			$h_{ef,min}$	in. (mm)	$2^3/_8$ (60)	$2^3/_4$ (70)	$3^1/_8$ (79)	$3^1/_2$ (89)	$3^1/_2$ (89)	4 (102)	$4^1/_2$ (114)	5 (127)
Maximum embedment			$h_{ef,max}$	in. (mm)	$7^1/_2$ (191)	10 (254)	$12^1/_2$ (318)	15 (381)	$17^1/_2$ (445)	20 (508)	$22^1/_2$ (572)	25 (635)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	1,620 (11.2)	1,545 (10.6)	1,485 (10.2)	1,440 (9.9)	1,405 (9.7)	1,370 (9.5)	1,345 (9.3)	1,320 (9.1)
SPCAC[4] cleaning	Dry Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_d	-	0.65							
	Water-saturated Concrete	Anchor category	–	-	2							
		Strength reduction factor	ϕ_{ws}	-	0.55							
	Water-filled holes	Anchor category	–	-	3							
		Strength reduction factor	ϕ_{wf}	-	0.45							
		Modification factor for water filled holes	K_{wf}	-	0.90							

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.2}$ [For **SI**: $(f'_c / 17.2)^{0.2}$]. See Section 4.1.4 of this report.

[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 4 percent for temperature range C.

[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).

[4]SPCAC: see Figure 5

TABLE 12—STEEL DESIGN INFORMATION FOR METRIC THREADED ROD[1]

DESIGN INFORMATION		Symbol	Units	Nominal Rod Diameter (mm)							
				M8	M10	M12	M16	M20	M24	M27	M30
Threaded rod O.D.		d	mm (in.)	8 (0.31)	10 (0.39)	12 (0.47)	16 (0.63)	20 (0.79)	24 (0.94)	27 (1.06)	30 (1.18)
Threaded rod effective cross-sectional area		A_{se}	mm² (in.²)	36.6 (0.57)	58.0 (0.090)	84.3 (0.131)	157 (0.243)	245 (0.380)	353 (0.547)	459 (0.711)	561 (0.870)
ISO 898-1 Class 5.8	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	kN (lb)	18.3 (4,114)	29.0 (6,518)	42.2 (9,473)	78.5 (17,643)	122.5 (27,532)	176.5 (39,668)	229.5 (51,580)	280.5 (63,043)
		V_{sa}	kN (lb)	11.0 (2,470)	14.5 (3,260)	25.3 (5,684)	47.1 (10,586)	73.5 (16,519)	105.9 (23,801)	137.7 (30,948)	168.3 (37,826)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.78							
	Strength reduction factor for tension[2]	ϕ	-	0.65							
	Strength reduction factor for shear[2]	ϕ	-	0.60							
ISO 898-1 Class 8.8	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	kN (lb)	29.3 (6,582)	46.4 (10,428)	67.4 (15,157)	125.6 (28,229)	196 (44,051)	282.4 (63,470)	367.2 (82,528)	448.8 (100,868)
		V_{sa}	kN (lb)	17.6 (3,949)	23.0 (5,216)	40.5 (9,094)	75.4 (16,937)	117.6 (26,431)	169.4 (38,082)	220.3 (49,517)	269.3 (60,521)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.78							
	Strength reduction factor for tension[2]	ϕ	-	0.65							
	Strength reduction factor for shear[2]	ϕ	-	0.60							
ISO 3506-1, A4 stainless steel[3]	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	kN (lb)	25.6 (5,760)	40.6 (9,125)	59 (13,263)	109.9 (24,700)	171.5 (38,545)	247.1 (55,536)	229.5 (51,580)	280.5 (63,043)
		V_{sa}	kN (lb)	15.4 (3,456)	20.3 (4,564)	35.4 (7,958)	65.9 (14,820)	102.9 (23,127)	148.3 (33,322)	137.7 (30,948)	168.3 (37,826)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.78							
	Strength reduction factor for tension[2]	ϕ	-	0.65							
	Strength reduction factor for shear[2]	ϕ	-	0.60							

[1]Values provided for common rod material types based on specified strengths and calculated in accordance with ACI 318-19 Eq. 17.6.1.2 and Eq. 17.7.1.2b or ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable. Nuts and washers must comply with requirements for the rod.
[2]The tabulated value of ϕ applies when the load combinations of Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC, ACI 318-19 and ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-19 17.5.3 or ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.
[3]A4-70 Stainless steel (M8-M24); A4-50 Stainless steel (M27-M30).

TABLE 13—CONCRETE BREAKOUT DESIGN INFORMATION FOR METRIC THREADED ROD IN HOLES DRILLED WITH ALL DRILLING METHODS[1]

DESIGN INFORMATION	Symbol	Units	Nominal Rod Diameter (mm)							
			M8	M10	M12	M16	M20	M24	M27	M30
Effectiveness factor for cracked concrete	$k_{c,cr}$	SI (in-lb)	7 (17)							
Effectiveness factor for uncracked concrete	$k_{c,uncr}$	SI (in-lb)	10 (24)							
Min. anchor spacing	s_{min}	mm (in.)	40 ($1^5/_8$)	50 (2)	60 ($2^3/_8$)	75 (3)	95 ($3^3/_4$)	115 ($4^1/_2$)	125 (5)	140 ($5^1/_2$)
Min. edge distance	c_{min}	mm (in.)	35 ($1^3/_8$)	40 ($1^5/_8$)	45 ($1^3/_4$)	50 (2)	60 ($2^3/_8$)	65 ($2^1/_2$)	75 (3)	80 ($3^1/_8$)
						See Section 4.1.9 of this report for smaller edge distance with 0.45 T_{max}				
Min. member thickness	h_{min}	mm (in.)	h_{ef} + 30 (h_{ef} + $1^1/_4$)			h_{ef} + $2d_0$[3]				
Critical edge distance - splitting (for uncracked concrete)[2]	c_{ac}	-	See Section 4.1.10 of this report.							
Strength reduction factor for tension, concrete failure modes, Condition B[2]	ϕ	-	0.65							
Strength reduction factor for shear, concrete failure modes, Condition B[2]	ϕ	-	0.70							

[1]Additional setting information is described in Figure 5, installation instructions.
[2]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, for Condition B (supplement reinforcement not present) are met. For installations where complying reinforcement can be verified, the applicable strength reduction factors described in ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, may be used for Condition A (supplement reinforcement present). If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4(c) for Condition B (supplement reinforcement not present).
[3] d_0 = hole diameter.

TABLE 14—BOND STRENGTH DESIGN INFORMATION FOR METRIC THREADED ROD IN HOLES DRILLED WITH A HAMMER DRILL AND CARBIDE BIT (OR STRONGCHEM HOLLOW CARBIDE DRILL BIT)[1]

DESIGN INFORMATION			Symbol	Units	Nominal Rod Diameter (inch)							
					M8	M10	M12	M16	M20	M24	M27	M30
Minimum embedment			$h_{ef,min}$	in. (mm)	60 (2.4)	60 (2.4)	70 (2.8)	80 (3.1)	90 (3.5)	96 (3.8)	108 (4.3)	120 (4.7)
Maximum embedment			$h_{ef,max}$	in. (mm)	120 (4.7)	200 (7.9)	240 (9.4)	320 (12.6)	400 (15.7)	480 (18.9)	540 (21.3)	600 (23.6)
Temperature range A: 110°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,515 (17.3)	2,465 (17.0)	2,415 (16.6)	2,315 (16.0)	2,215 (15.3)	2,110 (14.6)	2,035 (14.0)	1,960 (13.5)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,130 (7.8)	1,165 (8.0)	1,405 (9.7)	1,455 (10.0)	1,520 (10.5)	1,550 (10.7)	1,570 (10.8)	1,570 (10.8)
Temperature range B: 110°F / 153°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,890 (19.9)	2,835 (19.5)	2,775 (19.1)	2,660 (18.3)	2,545 (17.5)	2,425 (16.7)	2,340 (16.1)	2,255 (15.5)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,300 (9.0)	1,335 (9.2)	1,615 (11.1)	1,675 (11.5)	1,750 (12.1)	1,780 (12.3)	1,805 (12.4)	1,805 (12.4)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,365 (16.3)	2,315 (16.0)	2,270 (15.6)	2,175 (15.0)	2,080 (14.3)	1,985 (13.7)	1,915 (13.2)	1,840 (12.7)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,125 (7.7)	1,155 (8.0)	1,380 (9.5)	1,400 (9.6)	1,430 (9.9)	1,455 (10.0)	1,475 (10.2)	1,475 (10.2)
CAC[4] cleaning	Dry Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_d	-	0.65							
	Water-saturated Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_{ws}	-	0.65							
	Water-filled holes	Anchor category	–	-	3							
		Strength reduction factor	ϕ_{wf}	-	0.45							
		Modification factor for water filled holes	K_{wf}	-	1.0							
HDB[4] cleaning	Dry Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_d	-	0.65							
	Water-saturated Concrete	Anchor category	–	-	Not applicable		2					
		Strength reduction factor	ϕ_{ws}	-			0.55					
	Water-filled holes	Anchor category	–	-			3					
		Strength reduction factor	ϕ_{wf}	-			0.45					
		Modification factor for water filled holes	K_{wf}	-			0.86	0.91	0.96	1		
Reduction factor for seismic tension			$\alpha_{N,seis}$	-	1			0.99	0.98	0.96	0.94	0.93

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.1}$ [For **SI**: $(f'_c / 17.2)^{0.1}$]. See Section 4.1.4 of this report.

[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 10 percent for temperature range A and B and by 16 percent for temperature range C.

[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

Temperature range A: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 110°F (43°C);
Temperature range B: Maximum short term temperature = 153°F (67°C), maximum long term temperature = 110°F (43°C);
Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).

[4]CAC: compressed air cleaning see Figure 5; HDB: cleaning during drilling action with hollow drill bit system

TABLE 15—BOND STRENGTH DESIGN INFORMATION FOR METRIC THREADED ROD IN HOLES DRILLED WITH A CORE DRILL AND DIAMOND CORE BIT [1]

DESIGN INFORMATION			Symbol	Units	Nominal Rod Diameter (inch)							
					M8	M10	M12	M16	M20	M24	M27	M30
Minimum embedment			$h_{ef,min}$	in. (mm)	60 (2.4)	60 (2.4)	70 (2.8)	80 (3.1)	90 (3.5)	96 (3.8)	108 (4.3)	120 (4.7)
Maximum embedment			$h_{ef,max}$	in. (mm)	120 (4.7)	200 (7.9)	240 (9.4)	320 (12.6)	400 (15.7)	480 (18.9)	540 (21.3)	600 (23.6)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	1,635 (11.3)	1,545 (10.6)	1,475 (10.2)	1,370 (9.4)	1,295 (8.9)	1,235 (8.5)	1,200 (8.3)	1,170 (8.1)
SPCAC[4] cleaning	Dry Concrete	Anchor category	–	-	1							
		Strength reduction factor	ϕ_d	-	0.65							
	Water-saturated Concrete	Anchor category	–	-	1			2				
		Strength reduction factor	ϕ_{ws}	-	0.65			0.55				
	Water-filled holes	Anchor category	–	-	3							
		Strength reduction factor	ϕ_{wf}	-	0.45							
		Modification factor for water filled holes	K_{wf}	-	1.0			0.99	0.96	0.94	0.92	0.91

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.2}$ [For **SI**: $(f'_c / 17.2)^{0.2}$]. See Section 4.1.4 of this report.
[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 4 percent for temperature range C.
[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.
Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).
[4]SPCAC: see Figure 5

TABLE 16—STEEL DESIGN INFORMATION FOR METRIC REINFORCING BARS [1]

DESIGN INFORMATION		Symbol	Units	Nominal Bar Size								
				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Reinforcing bar O.D.		d	mm (in.)	8 (0.315)	10 (0.394)	12 (0.472)	14 (0.551)	16 (0.630)	20 (0.787)	25 (0.984)	28 (1.102)	32 (1.260)
Reinforcing bar effective cross-sectional area		A_{se}	mm² (in.²)	50 (0.078)	78.5 (0.121)	113.1 (0.175)	153.9 (0.239)	201.1 (0.312)	314.2 (0.487)	490.9 (0.761)	615.8 (0.954)	804.2 (1.247)
DIN 488 BSt 500	Nominal strength as governed by steel strength (for a single anchor)	N_{sa}	kN (lb)	27.5 (6,182)	43.2 (9,739)	62.2 (14,024)	84.7 (19,088)	110.6 (24,932)	172.8 (38,956)	270.0 (60,868)	338.7 (76,353)	442.3 (99,727)
		V_{sa}	kN (lb)	16.5 (3,709)	25.9 (5,843)	37.3 (8,414)	50.8 (11,453)	66.4 (14,959)	103.7 (23,373)	162.0 (36,521)	203.2 (45,812)	265.4 (59,836)
	Reduction factor for seismic shear	$\alpha_{V,seis}$	-	0.75								
	Strength reduction factor for tension[2]	ϕ	-	0.65								
	Strength reduction factor for shear[2]	ϕ	-	0.60								

[1]Values provided for common bar material types based on specified strengths and calculated in accordance with ACI 318-19 Eq. 17.6.1.2 and Eq. 17.7.1.2b or ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable.
[2]The tabulated value of ϕ applies when the load combinations of Section 1605.1 of the 2021 IBC or Section 1605.2 of the 2018, 2015, 2012 and 2009 IBC, ACI 318-19 and ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-19 17.5.3 or ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable, are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

TABLE 17—CONCRETE BREAKOUT DESIGN INFORMATION FOR METRIC REINFORCING BARS IN HOLES DRILLED WITH ALL DRILLING METHODS[1]

DESIGN INFORMATION	Symbol	Units	Nominal Bar Size								
			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Effectiveness factor for cracked concrete	$k_{c,cr}$	SI (in-lb)	7 (17)								
Effectiveness factor for uncracked concrete	$k_{c,uncr}$	SI (in-lb)	10 (24)								
Min. anchor spacing	s_{min}	mm (in.)	40 ($1^5/_8$)	50 (2)	60 ($2^3/_8$)	70 ($2^3/_4$)	75 (3)	95 ($3^3/_4$)	120 ($4^5/_8$)	130 ($5^1/_4$)	150 ($5^7/_8$)
Min. edge spacing[4]	c_{min}	mm (in.)	35 ($1^3/_8$)	40 ($1^5/_8$)	45 ($1^3/_4$)	50 (2)	50 (2)	60 ($2^3/_8$)	70 ($2^3/_4$)	75 (3)	85 ($3^1/_8$)
Min. member thickness	h_{min}	mm (in.)	h_{ef} + 30 (h_{ef} + $1^1/_4$)			h_{ef} + $2d_o$[3]					
Critical edge spacing – splitting (for uncracked concrete)[2]	c_{ac}	-	See Section 4.1.10 of this report.								
Strength reduction factor for tension, concrete failure modes, Condition B[2]	ϕ	-	0.65								
Strength reduction factor for shear, concrete failure modes, Condition B[2]	ϕ	-	0.70								

[1]Additional setting information is described in Figure 5, installation instructions.
[2]The strength reduction factor applies when the load combinations from the IBC or ACI 318 are used and the requirements of ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, for Condition B (supplement reinforcement not present) are met. For installations where complying reinforcement can be verified, the applicable strength reduction factors described in ACI 318-19 17.5.3, ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c), as applicable, may be used for Condition A (supplement reinforcement present). If the load combinations of ACI 318-11 Appendix C are used, the appropriate strength reduction factor must be determined in accordance with ACI 318-11 D.4.4(c) for Condition B (supplement reinforcement not present).
[3]d_o = hole diameter.
[4]The edge distances, c_{min} less than the values given in the table may be reduced subject to the anchor spacing, s_{min} in accordance with Section 4.1.9.

TABLE 18—BOND STRENGTH DESIGN INFORMATION METRIC REINFORCING BARS IN HOLES DRILLED WITH A HAMMER DRILL AND CARBIDE BIT (OR STRONGCHEM HOLLOW CARBIDE DRILL BIT)[1]

DESIGN INFORMATION			Symbol	Units	Nominal Bar Size								
					Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Minimum embedment			$h_{ef,min}$	mm. (in.)	60 (2.4)	60 (2.4)	70 (2.8)	75 (3.0)	80 (3.1)	90 (3.5)	100 (3.9)	112 (4.4)	128 (5.0)
Maximum embedment			$h_{ef,max}$	mm (in.)	120 (4.7)	200 (7.9)	240 (9.4)	280 (11.0)	320 (12.6)	400 (15.7)	500 (19.7)	560 (22.0)	640 (25.2)
Temperature range A: 110°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,070 (14.3)	2,055 (14.2)	2,040 (14.1)	2,025 (14.0)	2,010 (13.9)	1,985 (13.7)	1,945 (13.4)	1,925 (13.3)	1,895 (13.1)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,345 (9.3)	1,345 (9.3)	1,740 (12.0)	1,735 (12.0)	1,725 (11.9)	1,690 (11.7)	1,650 (11.4)	1,620 (11.2)	1,605 (11.1)
Temperature range B: 110°F / 153°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	2,380 (16.4)	2,365 (16.3)	2,345 (16.2)	2,330 (16.1)	2,315 (15.9)	2,280 (15.7)	2,235 (15.4)	2,210 (15.2)	2,180 (15.0)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,550 (10.7)	1,550 (10.7)	2,000 (13.8)	1,995 (13.7)	1,985 (13.7)	1,945 (13.4)	1,900 (13.1)	1,865 (12.8)	1,845 (12.7)
Temperature range C:: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	1,945 (13.4)	1,930 (13.3)	1,920 (13.2)	1,905 (13.1)	1,890 (13.0)	1,865 (12.8)	1,830 (12.6)	1,810 (12.5)	1,780 (12.3)
	Characteristic bond strength in cracked concrete		$\tau_{k,cr}$	psi (N/mm²)	1,340 (9.2)	1,340 (9.2)	1,635 (11.3)	1,630 (11.2)	1,620 (11.2)	1,590 (10.9)	1,550 (10.7)	1,525 (10.5)	1,505 (10.4)
CAC[4] cleaning	Dry Concrete	Anchor category	–	-	1								
		Strength reduction factor	ϕ_d	-	0.65								
	Water-saturated Concrete	Anchor category	–	-	1								
		Strength reduction factor	ϕ_{ws}	-	0.65								
	Water-filled holes	Anchor category	–	-	3								
		Strength reduction factor	ϕ_{wf}	-	0.45								
		Modification factor for water filled holes	K_{wf}	-	1.0								
HDB[4] cleaning	Dry Concrete	Anchor category	–	-	1								
		Strength reduction factor	ϕ_d	-	0.65								
	Water-saturated Concrete	Anchor category	–	-	Not applicable		2						
		Strength reduction factor	ϕ_{ws}	-			0.55						
	Water-filled holes	Anchor category	–	-			3						
		Strength reduction factor	ϕ_{wf}	-			0.45						
		Modification factor for water filled holes	K_{wf}	-			0.86	0.91	0.96	1			
Reduction factor for seismic tension			$\alpha_{N,seis}$	-	1				0.99	0.98	0.96	0.94	0.93

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.1}$ [For **SI**: $(f'_c / 17.2)^{0.1}$]. See Section 4.1.4 of this report.

[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 10 percent for temperature range A and B and by 16 percent for temperature range C.

[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

Temperature range A: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 110°F (43°C);
Temperature range B: Maximum short term temperature = 153°F (67°C), maximum long term temperature = 110°F (43°C);
Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).

[4]CAC: compressed air cleaning see Figure 5; HDB: cleaning during drilling action with hollow drill bit system.

TABLE 19—BOND STRENGTH DESIGN INFORMATION METRIC REINFORCING BARS IN HOLES DRILLED WITH A CORE DRILL AND DIAMOND CORE BIT [1]

DESIGN INFORMATION			Symbol	Units	Nominal Bar Size								
					Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Minimum embedment			$h_{ef,min}$	mm. (in.)	60 (2.4)	60 (2.4)	70 (2.8)	75 (3.0)	80 (3.1)	90 (3.5)	100 (3.9)	112 (4.4)	128 (5.0)
Maximum embedment			$h_{ef,max}$	mm (in.)	120 (4.7)	200 (7.9)	240 (9.4)	280 (11.0)	320 (12.6)	400 (15.7)	500 (19.7)	560 (22.0)	640 (25.2)
Temperature range C: 122°F / 176°F[2,3]	Characteristic bond strength in uncracked concrete		$\tau_{k,uncr}$	psi (N/mm²)	1,670 (11.5)	1,605 (11.1)	1,560 (10.7)	1,520 (10.5)	1,483 (10.2)	1,430 (9.8)	1,375 (9.5)	1,350 (9.3)	1,320 (9.1)
SPCAC[4] cleaning	Dry Concrete	Anchor category	–	-	1								
		Strength reduction factor	ϕ_d	-	0.65								
	Water-saturated Concrete	Anchor category	–	-	2								
		Strength reduction factor	ϕ_{ws}	-	0.55								
	Water-filled holes	Anchor category	–	-	3								
		Strength reduction factor	ϕ_{wf}	-	0.45								
		Modification factor for water filled holes	K_{wf}	-	0.90								

[1]Bond strength values correspond to concrete compressive strength f'_c = 2,500 psi [minimum of 24 MPa is required under ADIBC Appendix L, Section 5.1.1]. For concrete compressive strength, f'_c between 2,500 psi and 8,000 psi, the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2500)^{0.2}$ [For **SI**: $(f'_c / 17.2)^{0.2}$]. See Section 4.1.4 of this report.
[2]Characteristic bond strengths are for sustained loads including dead and live loads. For load combinations consisting of short-term loads only such as wind, bond strengths may be increased by 4 percent for temperature range C.
[3]Short term elevated concrete temperatures are those that occur over brief intervals, e.g. as result of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.
Temperature range C: Maximum short term temperature = 176°F (80°C), maximum long term temperature = 122°F (50°C).
[4]SPCAC: see Figure 5

TABLE 20—DEVELOPMENT LENGTH FOR U.S. CUSTOMARY UNIT REINFORCING BARS IN HOLES DRILLED WITH A HAMMER DRILL AND CARBIDE BIT (OR STRONGCHEM HOLLOW CARBIDE DRILL BIT) OR A CORE DRILL AND DIAMOND CORE BIT [1, 2, 4, 5, 6]

DESIGN INFORMATION	Symbol	Criteria Section of Reference Standard	Units	Bar size							
				#3	#4	#5	#6	#7	#8	#9	#10
Nominal reinforcing bar diameter	d_b	ASTM A615/A706	in. (mm)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.125 (28.6)	1.250 (31.8)
Nominal bar area	A_b	ASTM A615/A706	in² (mm²)	0.11 (71.3)	0.20 (126.7)	0.31 (197.9)	0.44 (285.0)	0.60 (387.9)	0.79 (506.7)	1.00 (644.7)	1.27 (817.3)
Development length for f_y = 60 ksi and f'_c = 2,500 psi (normal weight concrete)[3]	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	in. (mm)	12.0 (304.8)	14.4 (365.8)	18.0 (457.2)	21.6 (548.6)	31.5 (800.1)	36.0 (914.4)	40.5 (1028.7)	45.0 (1143)
Development length for f_y = 60 ksi and f'_c = 4,000 psi (normal weight concrete)[3]	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	in. (mm)	12.0 (304.8)	12.0 (304.8)	14.2 (361.4)	17.1 (433.7)	24.9 (632.5)	28.5 (722.9)	32.0 (812.8)	35.6 (904.2)

For **SI:** 1 inch ≡ 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa.
For pound-inch units: 1 mm = 0.03937 inches, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

[1] Development lengths valid for static, wind, and earthquake loads (SDC A and B).
[2] Development lengths in SDC C through F must comply with ACI 318-19 and ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21 and section 4.2.4 of this report.
[3] f_y and f'_c used in this table are for example purposes only. For sand-lightweight concrete, increase development length by 33%, unless the provisions of ACI 318-19 25.4.2.5, ACI 318-14 25.4.2.4 or ACI 318-11 12.2.4 (d) are met to permit $\lambda > 0.75$.
[4] $\left(\frac{c_b + K_{tr}}{d_b}\right) = 2.5$, ψ_t = 1.0, ψ_e = 1.0, ψ_s = 0.8 for $d_b \le$ #6, 1.0 for $d_b >$ #6.
[5] Minimum f'_c of 24 MPa is required under ADIBC Appendix L, Section 5.1.1
[6] Calculations may be performed for other steel grades per ACI 318-11 Chapter 12 or ACI 318-14 and ACI 318-19 Chapter 25.

TABLE 21—DEVELOPMENT LENGTH FOR EU METRIC REINFORCING BARS IN HOLES DRILLED WITH A HAMMER DRILL AND CARBIDE BIT (OR STRONGCHEM HOLLOW CARBIDE DRILL BIT) OR A CORE DRILL AND DIAMOND CORE BIT [1, 2, 4, 5, 6]

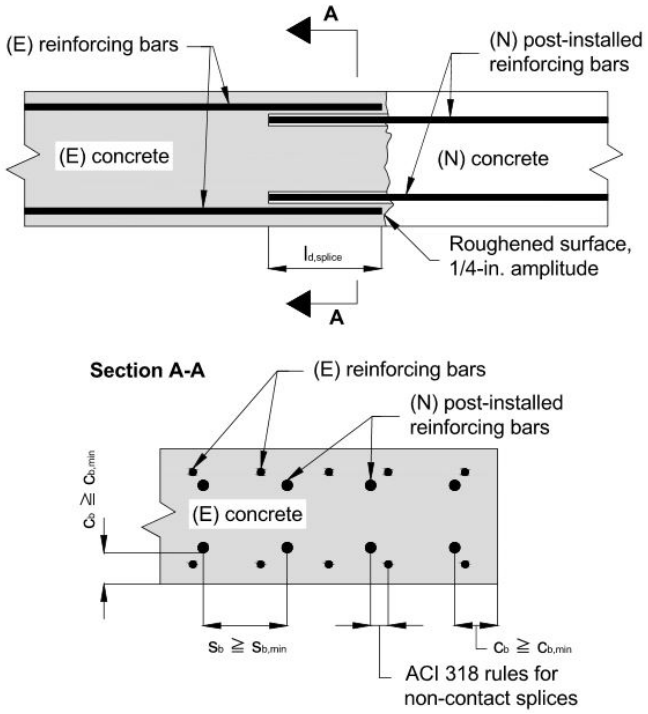
DESIGN INFORMATION	Symbol	Criteria Section of Reference Standard	Units	Bar size						
				8	10	12	16	20	25	32
Nominal reinforcing bar diameter	d_b	BS 4449: 2005	mm (in.)	8 (0.315)	10 (0.394)	12 (0.472)	16 (0.630)	20 (0.787)	25 (0.984)	32 (1.260)
Nominal bar area	A_b	BS 4449: 2005	mm^2 (in^2)	50.3 (0.08)	78.5 (0.12)	113.1 (0.18)	201.1 (0.31)	314.2 (0.49)	490.9 (0.76)	804.2 (1.25)
Development length for f_y = 72.5 ksi and f'_c = 2,500 psi (normal weight concrete) [3]	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	mm (in.)	305 (12.0)	348 (13.7)	417 (16.4)	556 (21.9)	871 (34.3)	1087 (42.8)	1392 (54.8)
Development length for f_y = 72.5 ksi and f'_c = 4,000 psi (normal weight concrete) [3]	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	mm (in.)	305 (12.0)	305 (12.0)	330 (13.0)	439 (17.3)	688 (27.1)	859 (33.8)	1100 (43.3)

For **SI:** 1 inch ≡ 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa.
For pound-inch units: 1 mm = 0.03937 inches, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

[1]Development lengths valid for static, wind, and earthquake loads (SDC A and B).
[2] Development lengths in SDC C through F must comply with ACI 318-19 and ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21 and section 4.2.4 of this report.
[3] f_y and f'_c used in this table are for example purposes only. For sand-lightweight concrete, increase development length by 33%, unless the provisions of ACI 318-19 25.4.2.5, ACI 318-14 25.4.2.4 or ACI 318-11 12.2.4 (d) are met to permit $\lambda > 0.75$.

[4] $\left(\frac{c_b + K_{tr}}{d_b}\right) = 2.5$, ψ_t = 1.0, ψ_e = 1.0, ψ_s = 0.8 for d_b < 20mm, 1.0 for $d_b \geq$ 20mm.

[5] Minimum f'_c of 24 MPa is required under ADIBC Appendix L, Section 5.1.1
[6] Calculations may be performed for other steel grades per ACI 318-11 Chapter 12 or ACI 318-14 and ACI 318-19 Chapter 25.



INSTALLATION PARAMETERS FOR POST-INSTALLED REINFORCING BARS

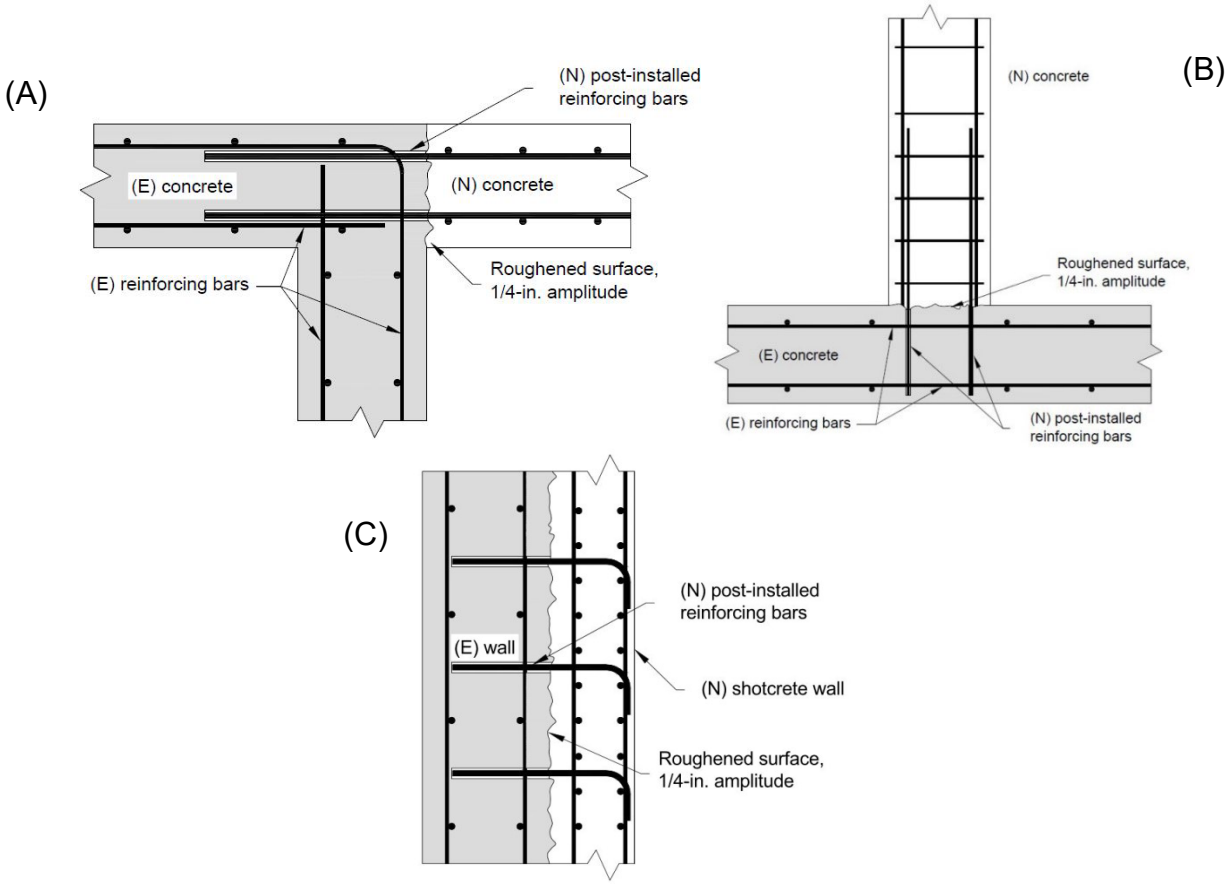
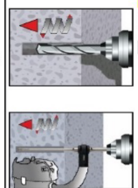


FIGURE 4—APPLICATION EXAMPLES FOR POST-INSTALLED REINFORCING BARS: (A) TENSION LAP SPLICE WITH EXISTING FLEXURAL REINFORCEMENT; (B) TENSION DEVELOPMENT OF COLUMN DOWELS; (C) DEVELOPMENT OF SHEAR DOWELS FOR NEWLY THICKENED SHEAR WALL

STRONGCHEM PE585 MAX - Instruction Card

1. Setting instructions for solid base material with Hammer drilling or STRONGCHEM hollow drill bit system - ESR-4903

Drilling

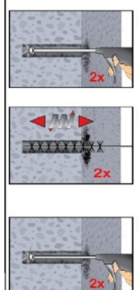


Precaution: Wear suitable eye and skin protection. Avoid inhalation of dusts during drilling and/or removal. (see dust extraction equipment by StrongThai Corp to minimize dust emissions)

1. Drill a hole into the base material with a hammer drill tool to the size and embedment required by the selected steel hardware element (see Table 4). The tolerances of the carbide drill bit must meet the requirements of ANSI Standard B212.15.
For bore holes drilled with the STRONGCHEM hollow drill bit system (consisting of Heller Duster Expert drill bits and a Class M vacuum with air flow 150m³/h resp. 42l/s resp. 90cfm; the vacuum must be on!) no further cleaning is required → go to Step 3, otherwise to Step 2a for MAC or CAC hole cleaning instructions.
In case of standing water in the drilled hole, all the water has to be removed from the hole (e.g. vacuum, compressed air, etc.) prior to cleaning.

Hole cleaning

CAC: Cleaning for all bore hole diameter in uncracked and cracked concrete

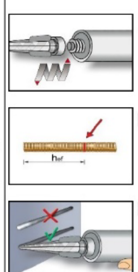


2a. Starting from the bottom or back of the anchor hole, blow the hole clean with compressed air (min. 6 bar / 90 psi) a minimum of two times, until return air stream is free of noticeable dust. If the back of the drilled hole is not reached an extension shall be used.

2b. Determine brush diameter (see Table 3) for the drilled hole. Brush the hole with the selected wire brush a minimum of two times (2x). A brush extension (supplied by StrongThai) must be used for drill hole depth > 6" (150mm). The wire brush diameter must be checked periodically during use ($Ø_{brush} > d_{b,min}$, see Table 3a or 3b). The brush should resist insertion into the drilled hole - if not the brush is too small and must be replaced with the proper brush diameter. If the back of the drilled hole is not reached a brush extension shall be used.

2c. Finally blow the hole clean again with compressed air (min. 6 bar / 90 psi) a minimum of two times, until return air stream is free of noticeable dust. If the back of the drilled hole is not reached an extension shall be used. When finished the hole should be clean and free of dust, debris, ice, grease, oil or other foreign material.

Preparing

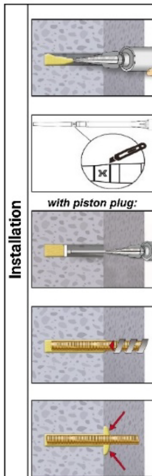


3. Check adhesive expiration date on cartridge label. Do not use expired product. Review Safety Data Sheet (SDS) before use. For the permitted range of the base material and cartridge temperature see Table 2. Attach a supplied mixing nozzle to the cartridge. Do not modify the mixer in any way and make sure the mixing element is inside the nozzle. Load the cartridge into the correct dispensing tool.
Note: ***Always use a new mixing nozzle with new cartridges of adhesive and also for all work interruptions exceeding the published gel (working) time of the adhesive.***

4. Prior to inserting the anchor rod or rebar into the filled drilled hole, the position of the embedment depth has to be marked on the anchor. Verify anchor element is straight and free of surface damage.

5. Adhesive must be properly mixed to achieve published properties. Prior to dispensing adhesive into the drilled hole, separately dispense at least three full strokes of adhesive through the mixing nozzle until the adhesive is a consistent gray or red color. Review and note the published working and cure times (see Table 2) prior to injection of the mixed adhesive into the cleaned anchor hole.

Installation

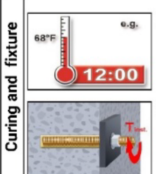


6. Fill the cleaned hole approximately two-thirds full with mixed adhesive starting from the bottom or back of the anchor hole. Slowly withdraw the mixing nozzle as the hole fills to avoid creating air pockets or voids. If the bottom or back of the anchor hole is not reached with the mixing nozzle only an extension tube supplied by StrongThai Corp (SAT# 16009 or SAT# 16004) must be used with the mixing nozzle.
In case of using the extension tube VL16/1,8 (SAT# 16004), cut the tip of the mixer nozzle at position "X".
Piston plugs (see Table 3a or 3b) must be used with and attached to mixing nozzle and extension tube for:
- overhead installations and installations between horizontal and overhead
- all installations with drill hole depth d_0 >10" (250mm)
with anchor rod 5/8" to 1-1/4" (M16 to M30) diameter and rebar sizes #5 to #10 (Ø14 to Ø32).
Insert piston plug to the back of the drilled hole and inject as described in the method above. During installation the piston plug will be naturally extruded from the drilled hole by the adhesive pressure. Attention! Do not install anchors overhead or upwardly inclined without installation hardware supplied by StrongThai Corp and also receiving proper training and/or certification. Contact StrongThai Corp for details prior to use.

7. The anchor should be free of dirt, grease, oil or other foreign material. Push clean threaded rod or reinforcing bar into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. Observe the gel (working) time.

8. Be sure that the anchor is fully seated at the bottom of the hole and that some adhesive has flowed from the hole and all around the top of the anchor. If there is not enough adhesive in the hole, the installation must be repeated. For overhead applications and applications between horizontal and overhead the anchor must be secured from moving/falling during the cure time (e.g. wedges). Minor adjustments to the anchor may be performed during the gel time but the anchor shall not be moved after placement and during cure.

Curing and fixture



9. Allow the adhesive anchor to cure to the specified full curing time prior to applying any load (see Table 2).
Do not disturb, torque or load the anchor until it is fully cured.

10. After full curing of the adhesive anchor, a fixture can be installed to the anchor and tightened up to the maximum torque (shown in Table 4) by using a calibrated torque wrench.
Take care not to exceed the maximum torque for the selected anchor.

2. Gel (working) times and curing times

Temperature of base material	Gel (working) time	Full curing time
41 °F (+5 °C) to 49 °F (+9 °C)	80 min	48 h
50 °F (+10 °C) to 58 °F (+14 °C)	60 min	28 h
59 °F (+15 °C) to 67 °F (+19 °C)	40 min	18 h
68 °F (+20 °C) to 75 °F (+24 °C)	30 min	12 h
77 °F (+25 °C) to 93 °F (+34 °C)	12 min	9 h
95 °F (+35 °C) to 102 °F (+39 °C)	8 min	6 h
104 °F (+40 °C)	8 min	4 h
Cartridge temperature must be between 41°F (+5°C) and 104°F (+40°C)		

FIGURE 5—INSTALLATION INSTRUCTIONS

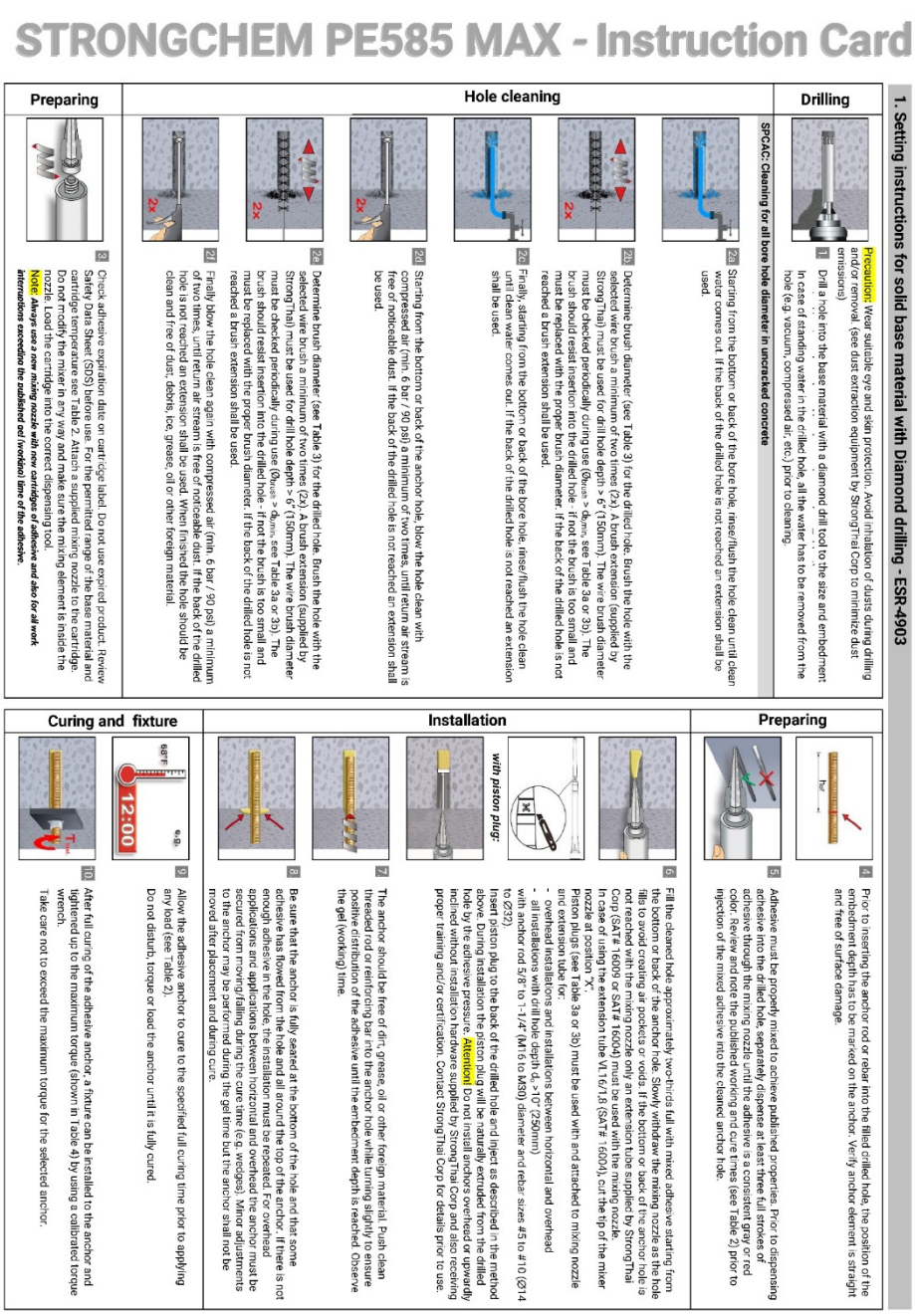


FIGURE 5—INSTALLATION INSTRUCTIONS (Continued)

3a. Parameter cleaning and setting tools (fractional sizes)

Threaded Rod	Rebar	d_0 Drill bit - ∅	d_b Brush - ∅		$d_{b,min}$ min. Brush - ∅		SAT. #	Piston plug	SAT. #
[inch]	[inch]	[inch]	[mm]	[inch]	[mm]	[inch]	[-]	(No.)	[-]
3/8"	-	7/16	13.5	0.528	11.6	0.458	16111	No plugs required	
-	#3	1/2	14.3	0.562	13.2	0.520	16112		
1/2"	-	9/16	16.3	0.654	14.8	0.582	16114		
-	#4	5/8	18.3	0.720	16.5	0.650	16116		
5/8"		11/16	20.0	0.787	18.0	0.709	16117	11/16	40355
	#5	3/4	21.5	0.846	19.5	0.777	16118	3/4	40341
3/4"	#6	7/8	24.8	0.976	23.0	0.905	16121	7/8	40343
7/8"	#7	1	28.5	1.122	26.2	1.030	16123	1	40345
1"	#8	1 1/8	31.8	1.252	29.5	1.160	16125	1 1/8	40346
1-1/4"	#9	1 3/8	38.2	1.504	35.8	1.410	16128	1 3/8	40349
-	#10	1 1/2	41.4	1.630	39.0	1.535	16129	1 1/2	40350

3b. Parameter cleaning and setting tools (metric sizes)

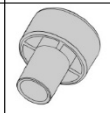
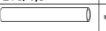
Threaded Rod	Rebar	d_0 Drill bit - ∅	d_b Brush - ∅		$d_{b,min}$ min. Brush - ∅		SAT. #	Piston plug	SAT. #
[mm]	[mm]	[mm]	[mm]	[inch]	[mm]	[inch]	[-]	(No.)	[-]
M8	-	10	11.5	0.45	10.5	0.41	16110	No plugs required	
M10	-	12	13.5	0.53	12.5	0.41	16111		
M12	10	14	15.5	0.61	14.5	0.49	16113		
-	12	16	17.5	0.69	16.5	0.57	16115		
M16	14	18	20	0.79	18.5	0.65	16117	18	40340
-	16	20	22	0.87	20.5	0.73	16119	20	40342
M20	-	22	24	0.94	22.5	0.81	16120	22	40343
-	20	25	27	1.06	24.5	0.89	16122	25	40345
M24	-	28	30	1.18	28.5	0.96	16124	28	40346
M27	-	30	31.8	1.25	30.5	1.12	16125	30	40347
-	25	32	34	1.34	32.5	1.20	16126	32	40348
M30	28	35	37	1.46	35.5	1.28	16127	35	40349
-	32	40	43.5	1.71	40.5	1.40	16130	40	40351

4. Anchor property / Setting information (fractional and metric sizes)

	Nominal threaded rod (fractional)							Nominal threaded rod (metric)								Reinforcing bar (fractional)								Reinforcing bar (metric)							
	inch; ft.-lb.							mm; Nm								inch; ft.-lb.								mm; Nm							
Anchor size	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1-1/4"	M8	M10	M12	M16	M20	M24	M27	M30	#3	#4	#5	#6	#7	#8	#9	#10	∅ 8	∅ 10	∅ 12	∅ 14	∅ 16	∅ 20	∅ 25	∅ 28	∅ 32
d_a = Nominal anchor rod diameter	0.375	0.500	0.625	0.750	0.875	1.000	1.250	8	10	12	16	20	24	27	30	3/8	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	8	10	12	14	16	20	25	28	32
d_o (d_{bit}) = Nominal ANSI drill bit size	7/16	9/16	11/16	7/8	1	1-1/8	1-3/8	10	12	14	18	22	28	30	35	1/2	5/8	3/4	7/8	1	1-1/8	1-3/8	1-1/2	12	14	16	18	20	25	32	35	40
Parameter valid for anchors																																
T_{max} = Maximum torque	15[2]	30	44	66	96	147	221	10	20	40	80	120	170	250	300	15[2]	30	44	66	96	147	185	221	10	20	40	45	80	120	175	250	300
$h_{ef,min}$ = Minimum embedment	2-3/8	2-3/4	3-1/8	3-1/2	3-1/2	4	5	60	60	70	80	90	96	108	120	2-3/8	2-3/4	3-1/8	3-1/2	3-1/2	4	4-1/2	5	60	60	70	75	80	90	100	112	128
$h_{ef,max}$ = Maximum embedment	7-1/2	10	12-1/2	15	17-1/2	20	25	160	200	240	320	400	480	540	600	7-1/2	10	12-1/2	15	17-1/2	20	22-1/2	25	160	200	240	280	320	400	500	560	640
s_{min} = Min. spacing	1-7/8	2-1/2	3	3-5/8	4-1/4	4-3/4	5-7/8	40	50	60	80	100	120	135	150	1-7/8	2-1/2	3	3-5/8	4-1/4	4-3/4	5-1/4	5-7/8	40	50	60	70	80	100	125	140	160
c_{min} = Min. edge distance (100% T_{max})	1-5/8	1-3/4	2	2-3/8	2-1/2	2-3/4	3-1/4	35	40	45	55	60	70	75	80	1-5/8	1-3/4	2	2-3/8	2-1/2	2-3/4	3	3-1/4	35	40	45	50	55	60	70	75	85
c_{min} = Min. edge distance (45% T_{max}[1])	-		1.75				2.75	-			45				70	-			1.75			2.75		-			45				70	
h_{min} = Minimum member thickness	h_{ef} + 1-1/4		h_{ef} + $2d_o$					h_{ef} + 30			h_{ef} + $2d_o$					h_{ef} + 1-1/4			h_{ef} + $2d_o$					h_{ef} + 30			h_{ef} + $2d_o$				
Parameter valid for post-installed rebar																																
$h_{ef,min}$ = Minimum embedment	-							-								2-3/8	2-3/4	3-1/8	3-1/2	3-1/2	4	4-1/2	5	60	60	70	75	80	90	100	112	128
$h_{ef,max}$ = Maximum embedment (PIR)	-							-								22-1/2	30	37-1/2	45	52-1/2	60	67-1/2	75	480	600	720	840	960	1200	1500	1680	1920

1) s_{min} = 5xd_o. 2) for ASTM 36 and F1554 Grade 36, T_{max} = 11 ft.-lb.

5. PE585 MAX adhesive anchor system and accessories

Injection tools		Cartridge system	Extra mixing nozzles	Piston Plug	Compressed air nozzle (min. 90 psi)	Extension tube VL10/0,75	Extension with wood handle
14 to 20 fl. oz. dispenser	SAT. #30306 - Manual tool SAT. #30222 - Manual tool SAT. #30224 - Pneumatic tool	PE585 MAX 14.8 fl. oz. (440mL)	PE585 MAX mixing nozzle SAT. #40154	 (SAT# Table 3a or 3b)	 If the bore hole ground is not reached an extension shall be used.	 (SAT. #16009)	 (SAT#16132)
		PE585 MAX 20 fl. oz. (585mL)				Extension tube VL16/1,8	Brush extension
47 fl. oz. dispensers	SAT. #30221 - Pneumatic tool	PE585 MAX 47 fl. oz. (1400mL)				 (SAT. #16004)	 (SAT#16131)

6. Post-installed rebar $h_{ef} \geq 20d$

Cartridge	Injection tools	d_s	h_{ef}	Extension tube
14 to 20 fl. oz.	Manual tool	≤ #5 ≤ 16 [mm]	≤ 27-1/2 [inch] ≤ 700 [mm]	VL10/0,75 (SAT.#16009) or VL16/1,8 (SAT.#16004)
14 to 20 fl. oz. 47 fl. oz.	Pneumatic tool	≤ #5 ≤ 16 [mm]	≤ 51-1/2 [inch] ≤ 1300 [mm]	
14 to 20 fl. oz. 47 fl. oz.	Pneumatic tool	≤ #8 ≤ 25 [mm]	≤ 39-1/2 [inch] ≤ 1000 [mm]	
47 fl. oz.	Pneumatic tool	≤ #10 ≤ 32 [mm]	≤ 75 [inch] ≤ 1920 [mm]	VL16/1,8 (SAT.#16004)

StrongThai Corp
351/1 Soi Ram Intra 65 Tareang Bangkhen
10220 Bangkok, Thailand
www.strongthaicorp.co.th
P: +66 29459971

FIGURE 5—INSTALLATION INSTRUCTIONS (Continued)

DIVISION: 03 00 00—CONCRETE
Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS
Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

STRONGTHAI CORP CO., LTD.

EVALUATION SUBJECT:

STRONGCHEM PE585 MAX ADHESIVE ANCHOR AND POST-INSTALLED REINFORCING BAR CONNECTION SYSTEM IN CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that STRONGCHEM PE585 MAX Adhesive Anchor and Post-Installed Reinforcing Bar Connection System in Cracked and Uncracked Concrete, described in ICC-ES evaluation report ESR-4903, has also been evaluated for compliance with the codes noted below as adopted by the Los Angeles Department of Building and Safety (LADBS).

Applicable code editions:

- 2020 *City of Los Angeles Building Code* (LABC)
- 2020 *City of Los Angeles Residential Code* (LARC)

2.0 CONCLUSIONS

The STRONGCHEM PE585 MAX Adhesive Anchor and Post-Installed Reinforcing Bar Connection System in Cracked and Uncracked Concrete, described in Sections 2.0 through 7.0 of the evaluation report ESR-4903, complies with the LABC Chapter 19, and the LARC, and is subject to the conditions of use described in this supplement.

3.0 CONDITIONS OF USE

The STRONGCHEM PE585 MAX Adhesive Anchor and Post-Installed Reinforcing Bar Connection System in Cracked and Uncracked Concrete described in this evaluation report must comply with all of the following conditions:

- All applicable sections in the evaluation report ESR-4903.
- The design, installation, conditions of use and identification of the anchors are in accordance with the 2018 *International Building Code*® (IBC) provisions noted in the evaluation report ESR-4903.
- The design, installation and inspection are in accordance with additional requirements of LABC Chapters 16 and 17, as applicable.
- Under the LARC, an engineered design in accordance with LARC Section R301.1.3 must be submitted.
- The design strength values listed in the evaluation report and tables are for the connection of the anchors to the concrete. The connection between the anchors and the connected members shall be checked for capacity (which may govern).
- For use in wall anchorage assemblies to flexible diaphragms, anchors shall be designed per the requirements of City of Los Angeles Information Bulletin P/BC 2020-071

This supplement expires concurrently with the evaluation report, reissued September 2024.

ICC-ES Evaluation Report

ESR-4903 FL Supplement

Reissued September 2024

This report is subject to renewal September 2025.

www.icc-es.org | (800) 423-6587 | (562) 699-0543 *A Subsidiary of the International Code Council®*

DIVISION: 03 00 00—CONCRETE
Section: 03 16 00—Concrete Anchors

DIVISION: 05 00 00—METALS
Section: 05 05 19—Post-Installed Concrete Anchors

REPORT HOLDER:

STRONGTHAI CORP CO., LTD.

EVALUATION SUBJECT:

STRONGCHEM PE585 MAX ADHESIVE ANCHOR AND POST-INSTALLED REINFORCING BAR CONNECTION SYSTEM IN CRACKED AND UNCRACKED CONCRETE

1.0 REPORT PURPOSE AND EVALUATION SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that STRONGCHEM PE585 MAX Adhesive Anchor and Post-Installed Reinforcing Bar Connection System in Cracked and Uncracked Concrete, described in ICC-ES evaluation report ESR-4903, has also been evaluated for compliance with the codes noted below.

Compliance with the following codes:

- 2020 *Florida Building Code—Building*
- 2020 *Florida Building Code—Residential*

2.0 PURPOSE OF THIS SUPPLEMENT

The STRONGCHEM PE585 MAX Adhsive Anchor and Post-Installed Reinforcing Bar Connection System in Cracked and Uncracked Concrete, described in Sections 2.0 through 7.0 of the evaluation report ESR-4903, complies with the *Florida Building Code—Building* and the *Florida Building Code—Residential*, as applicable, provided the design requirements are determined in accordance with the *Florida Building Code—Building* or the *Florida Building Code—Residential,* as applicable. The installation requirements noted in ICC-ES evaluation report ESR-4903 for the 2018 *International Building Code®* meet the requirements of the *Florida Building Code—Building* or the *Florida Building Code—Residential,* as applicable.

Use of the STRONGCHEM PE585 MAX Adhsive Anchor and Post-Installed Reinforcing Bar Connection System in Cracked and Uncracked Concrete has also been found to be in compliance with the High-Velocity Hurricane Zone provision of the *Florida Building Code—Building* and the *Florida Building Code—Residential* with the following condition.

a) For connections subject to uplift, the connection must be designed for no less than 700 pounds (3114 N).

For products falling under Florida Rule 61G20-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the evaluation report, reissued September 2024.