

ICC-ES Evaluation Report

ESR-3239

Reissued March 2024


This report also contains:

- CBC_CRC Supplement
- FBC Supplement
- LABC_LARC Supplement

Subject to renewal March 2026

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DIVISION: 07 00 00— THERMAL AND MOISTURE PROTECTION Section: 07 57 00— Coated Foam Roofing	REPORT HOLDER: GENERAL COATINGS MANUFACTURING CORP.	EVALUATION SUBJECT: ULTRA-THANE COATED FOAM PLASTIC ROOF COVERING SYSTEM	
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1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2018, 2015, 2012, 2009 and 2006 [International Building Code® \(IBC\)](#)
- 2018, 2015, 2012, 2009 and 2006 [International Residential Code® \(IRC\)](#)

For evaluation for compliance with codes adopted by Los Angeles Department of Building and Safety (LADBS), see [ESR-3239 LABC and LARC Supplement](#).

Properties evaluated:

- Physical properties
- Fire classification
- Wind resistance
- Impact resistance

2.0 USES

The coated foam plastic roof covering described in this report is used in construction of classified roof assemblies, as noted in [Table 1](#). The roof covering systems recognized in this report may be used on buildings of any type of construction.

3.0 DESCRIPTION

3.1 General:

The Ultra-Thane coated foam plastic roof covering system consists of a liquid-applied coating (Ultra-Flex 1000) over a spray-applied polyurethane foam plastic insulation (Ultra-Thane 230).

3.2 Spray-applied Polyurethane Foam Plastic Insulation:

General Coatings Ultra-Thane 230 Roofing Foam is a two-component, spray-applied, polyurethane foam plastic insulation, produced in a nominal density of 3.0 pcf (48.0 kg/m³). The foam plastic ingredients (Component A and Component B) are available in 55-gallon (208 L) drums and have a shelf life of nine months for Component A and six months for Component B when stored in unopened containers at temperatures between 50°F and 80°F (10°C and 26.7°C).

The foam plastic insulation has a flame-spread rating of 75 or less when tested in accordance with ASTM E84 or UL 723 at a maximum thickness of 2.0 inches (51 mm).

3.3 Coating: General Coatings Ultra-Flex 1000 coating is a single-component, liquid-applied, 100 percent acrylic elastomeric coating complying with ASTM D6083. It is supplied in 5-gallon (18.9 L) pails, 55-gallon (209 L) drums and 275-gallon (1041 L) totes; and has a shelf life of 12 months when stored in unopened containers at temperatures between 50°F and 80°F (10°C and 26.7°C).

3.4 Impact and Foot Traffic Resistance:

The coated foam plastic roof coverings described in this report comply with the Resistance to Foot Traffic Test in Section 4.6 of FM 4470.

4.0 INSTALLATION

4.1 Preparation of Substrates:

The substrates to be covered must be free of all grease, oil, loose particles, moisture, and other foreign materials. Areas not receiving a foam plastic insulation application must be masked off or otherwise protected from overspray. The application of primers, when used, must be in accordance with General Coatings' published installation instructions.

4.2 Substrates:

4.2.1 Combustible Substrates: Combustible substrates must be minimum ¹⁵/₃₂-inch-thick (11.9 mm), code-complying, exterior-grade or Exposure 1 plywood. All plywood edges must be supported by blocking or have tongue-and-groove joints in accordance with the requirements in IBC Section 2603.4.1.5, 2018, 2015, 2012 and 2009 IRC Section R316.5.2, or 2006 IRC Section R314.5.2, as applicable.

4.2.2 Noncombustible Substrates:

4.2.2.1 Cementitious Substrates: Structural concrete substrates must have a minimum compressive strength of 3000 psi (20 684 kPa). Cementitious decks must be thoroughly cured and must be subjected to specialized treatment, such as wire brushing or commercial sandblasting, or must be chemically cleaned to ensure adequate bonding.

4.2.2.2 Metal Substrates: Minimum No. 22 gage galvanized steel [0.030 inch (0.76 mm)] deck. Metal decks must be cleaned of any adhesion inhibitors, and gaps in end or sidelaps must be sealed with an approved sealant.

4.3 Roof Slope:

The Ultra-Thane 230 Roofing Foam insulation must be spray-applied to form roof slopes that have a minimum slope of ¹/₄:12 (2 percent) and a maximum roof slope as specified in [Table 1](#).

4.4 Foam Plastic Insulation Application:

The Ultra-Thane 230 Roofing Foam insulation described in Section 3.2 must be applied at a 1:1 ratio by volume of the A and B components to one of the substrates described in Section 4.2, using foam-spraying equipment and processing parameters specified by General Coatings. Application of the foam plastic insulation must be performed when the following conditions are met:

- Substrate temperature is at least 50°F (10°C);
- Ambient temperature is at least 50°F (10°C);
- Relative Humidity is below 85% RH;
- Dew point is more than 5°F (2.8°C) above or below the ambient temperature;
- Wind speed is equal to or less than 15 miles per hour (24.1 km/h).

The Ultra-Thane 230 Roofing Foam insulation must not be applied to wet or damp substrates, or when dew, condensation, precipitation, or freezing temperatures are expected prior to completion of the foam and coating application.

The Ultra-Thane 230 Roofing Foam insulation may be applied in one or more passes from ¹/₂-inch-thick (12.7 mm) up to maximum, 2-inch-thick (51 mm), as noted in [Table 1](#). The total finished thickness must be achieved within the same day. The finished surface of the foam must be smooth and free of voids, pinholes and crevices.

4.5 Application of Coating:

The Ultra-Thane 230 Roofing Foam insulation surface must be dry and free of all damaged foam, dirt and foreign material before application of the coating. If the insulation surface is damaged to the point where cracks, voids or large depressions appear, additional insulation must be applied to create a satisfactory surface. After the insulation has developed sufficient strength to support foot traffic, no less than 2 hours not more than 72 hours after application of the insulation, the coating must be brush-, roller-, or spray-applied at the application rates noted in [Table 1](#). The ambient temperature must be at least 50°F (10°C) during coating application, and above 32°F (0°C) for the 24-hour period after application. The coating must not be applied when dew, condensation, precipitation or freezing temperatures are anticipated prior to completion of the coating application. The first coat must be allowed to cure in accordance with General Coatings' published installation instructions before application of the second coat. The application of primers, when used, must be in accordance with General Coatings' published installation instructions.

4.6 Fire Classification:

4.6.1 New Construction: Roof covering systems, as noted in [Table 1](#), when installed in accordance with this report, are Class A or Class B roof coverings in accordance with ASTM E108 or UL 790.

4.6.2 Reroofing: The Ultra-Thane coated foam plastic roof covering system may be applied over existing built-up roof coverings as described in [Table 1](#). Prior to installation of the new roof covering system over the existing roof system, inspection in accordance with 2018 and 2015 IBC Section 1511, 2012, 2009 and 2006 IBC Section 1510 or 2018 and 2015 IRC Section R908, 2012, 2009 and 2006 IRC Section R907, and approval from the code official having jurisdiction, are required. Installation must be over existing uninsulated systems only.

4.7 Wind Resistance:

The ultimate wind uplift pressures for the Ultra-Thane coated foam plastic roof covering is as noted in [Table 2](#).

5.0 CONDITIONS OF USE:

The Ultra-Thane coated foam plastic roof covering described in this report complies with, or is a suitable alternative to what is specified in, the code indicated in Section 1.0 of this report, subject to the following conditions:

- 5.1 Installation and application of the Ultra-Thane coated foam plastic roof covering system must comply with the applicable code, General Coatings' published installation instructions, and this report. If there are any conflicts between the report holder's installation instructions and this report, this report governs.
- 5.2 The spray-applied foam roofing insulation must be applied by installers trained or approved by General Coatings.
- 5.3 Where moderate or heavy foot traffic occurs for maintenance of equipment, or is otherwise necessary, the roof covering must be adequately protected to prevent damage or wearing of the surface.
- 5.4 The Ultra-Thane system must be separated from the interior of the building by an approved thermal barrier in accordance with IBC Section 2603.4, 2018, 2015, 2012 and 2009 IRC Section R316.5.2 or 2006 IRC Section R314.5.2, as applicable.
- 5.5 The ultimate wind uplift pressures listed in [Table 2](#) are for the roof covering only. The deck and supporting structure to which the roof covering is attached must be designed to withstand the applicable wind pressures determined in accordance with ASCE 7 or IBC Section 1609.6.
- 5.6 Flashing must be installed at wall and roof intersections, at gutters and around roof openings, as required by IBC Section 1503.2 or IRC Section R903.2, as applicable.
- 5.7 Use of the foam plastic insulation as a vapor retarder is outside the scope of this report. If required, a vapor retarder must be installed in accordance with the applicable code.
- 5.8 The Ultra-Thane 230 Roofing Foam insulation components and the Ultra-Flex 1000 roof coating are manufactured in Fresno, California under a quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

- 6.1 Data in accordance with the [ICC-ES Acceptance Criteria for Spray-Applied Foam Plastic Insulation \(AC377\)](#), dated April 2016 (editorially revised April 2018).
- 6.2 Report of tests on Ultra-Flex 1000 in accordance with ASTM D6083.
- 6.3 Reports of tests in accordance with Appendix B of FM 4474.

6.4 Reports of tests in accordance with Section 4.6 of FM 4470.

6.5 Reports of tests in accordance with ASTM E108 (UL 790).

6.6 Reports of tests in accordance with ASTM E84 (UL 723).

7.0 IDENTIFICATION

7.1 Each container of the Ultra-Thane 230 Roofing Foam insulation bears a label with the General Coatings name and address; the product name (Ultra-Thane 230 Roofing Foam); the component type [A or B]; the density (Component B only); the flame spread index; the date of manufacture; the shelf life; and the evaluation report number (ESR-3239).

Each container of Ultra-Flex 1000 acrylic roof coating is labeled with the General Coatings name and address; the product name (Ultra-Flex 1000); the date of manufacture; the shelf life; and the evaluation report number (ESR-3239).

7.2 The report holder's contact information is the following:

GENERAL COATINGS MANUFACTURING CORP.

1220 EAST NORTH AVENUE

FRESNO, CALIFORNIA 93725

(559) 497-4004

www.generalcoatings.net

TABLE 1—FIRE CLASSIFICATION—COATED FOAM ROOF ASSEMBLIES

SYSTEM NO.	FIRE CLASSIFICATION	SUBSTRATE	MAXIMUM ROOF SLOPE	SPRAY-APPLIED FOAM PLASTIC INSULATION ¹		COATING		TOP SURFACING
				Designation	Thickness (inches)	Designation	Thickness (inches), Dry film thickness	
1	A	Non-combustible	4:12	Ultra-Thane 230 Roofing Foam	1-2	Ultra-Flex 1000	Two coats applied at 1½ gallons per 100 ft² to achieve a 0.024-inch dry film thickness	No. 11 granules, applied at 33 pounds per 100 ft²
2	A	15/32-inch-thick plywood, covered with ¼-inch-thick GP DensDek, with joints offset 6 inches from the plywood joints	1½:12		2			No. 11 granules, applied at 32 pounds per 100 ft²
3	B	15/32-inch-thick plywood	1½:12		1-2			No. 11 granules, applied at 33 pounds per 100 ft²
3	A	Class A BUR ² over minimum 15/32-inch-thick plywood	1½:12		2			No. 11 granules, applied at 33 pounds per 100 ft²

For SI: 1 inch = 25.4 mm; 1 gallon per 100 square feet = 0.41 L/m²; 1 gallon = 3.785 L; 1 ft² = 0.0929 m².

¹The spray-applied foam plastic insulation must be Intertek classified.

²BUR – Existing built-up roof.

TABLE 2—WIND RESISTANCE—COATED FOAM ROOF COVERINGS

SYSTEM NO.	ULTIMATE WIND UPLIFT (psf)	SUBSTRATE	FOAM PLASTIC INSULATION		COATING		TOP SURFACING
			DESIGNATION	THICKNESS (inches)	DESIGNATION	THICKNESS (inches), Dry film thickness	
1	570	Concrete	Ultra-Thane 230 Roofing Foam	2	Ultra-Flex 1000	Two coats applied at 1½ gallons per 100 ft² to achieve a 0.024-inch dry film thickness	No. 11 granules, applied at 33 pounds per 100 ft²
2	660	Plywood		2			
3	450	Steel deck		1 (above top of deck)			

For SI: 1 inch = 25.4 mm; 1 psf = 4.882 kg/m²; 1 gallon per 100 square feet = 0.41 L/m²

DIVISION: 07 00 00—THERMAL AND MOISTURE PROTECTION

Section: 07 57 00—Coated Foam Roofing

REPORT HOLDER:

GENERAL COATINGS MANUFACTURING CORP.

EVALUATION SUBJECT:

ULTRA-THANE COATED FOAM PLASTIC ROOF COVERING SYSTEM

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that Ultra-Thane Coated Foam Plastic Roof Covering System, described in ICC-ES evaluation report [ESR-3239](#), has also been evaluated for compliance with the codes noted below as adopted by the Los Angeles Department of Building and Safety (LADBS).

Applicable code editions:

- 2017 *City of Los Angeles Building Code* (LABC)
- 2017 *City of Los Angeles Residential Code* (LARC)

2.0 CONCLUSIONS

The Ultra-Thane Coated Foam Plastic Roof Covering System, described in Sections 2.0 through 7.0 of the evaluation report [ESR-3239](#), complies with the LABC Chapters 7A and 15, the LARC Section R337 and LARC Chapter 9, and are subjected to the conditions of use described in this supplement.

3.0 CONDITIONS OF USE

The Ultra-Thane Coated Foam Plastic Roof Covering System, described in this evaluation report must comply with all of the following conditions:

- All applicable sections in the evaluation report [ESR-3239](#).
- The design, installation, conditions of use and identification are in accordance with the 2015 *International Building Code*® (2015 IBC) and 2015 *International Residential Code*® (2015 IRC) provisions noted in the evaluation report [ESR-3239](#).
- The design, installation and inspection are in accordance with additional requirements of LABC Chapters 16 and 17, as applicable.
- The Ultra-Thane Coated Foam Plastic Roof Covering System must not be installed over existing wood shakes or wood shingles in accordance with LABC Section 1511.
- The installation of the Ultra-Thane Coated Foam Plastic Roof Covering System must comply with City of Los Angeles Information Bulletin P/BC 2017-16, "Dwellings in High Wind Velocity Areas (HWA)".
- Reroofing applications must comply with Section 4.6.2 of the evaluation report [ESR-3239](#) and LABC Section 1511 or LARC Section R908, as applicable. Where spaced sheathing exists, a minimum of 15/32-inch-thick plywood shall be installed prior to roofing installations.

This supplement expires concurrently with the evaluation report, reissued March 2024.

DIVISION: 07 00 00—THERMAL AND MOISTURE PROTECTION

Section: 07 57 00—Coated Foam Roofing

REPORT HOLDER:

GENERAL COATINGS MANUFACTURING CORP.

EVALUATION SUBJECT:

ULTRA-THANE COATED FOAM PLASTIC ROOF COVERING SYSTEM

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Ultra-Thane Coated Foam Plastic Roof Covering System, described in ICC-ES evaluation report ESR-3239, has also been evaluated for the codes noted below.

Applicable code editions:

- 2019 *California Building Code* (CBC)

For evaluation of applicable chapters adopted by the California Office of Statewide Health Planning and Development (OSHPD) AKA: California Department of Health Care Access and Information (HCAI) and the Division of the State Architect (DSA), see Sections 2.1.1 and 2.1.2 below.

- 2019 *California Residential Code* (CRC)

2.0 CONCLUSIONS

2.1 CBC and CRC:

The Ultra-Thane Coated Foam Plastic Roof Covering System, described in Sections 2.0 through 7.0 of the evaluation report ESR-3239, comply with the 2019 CBC and CRC, provided the design and installation are in accordance with the 2018 *International Building Code*® (IBC) and 2018 *International Residential Code*® (IRC), as applicable, provisions noted in the evaluation report.

2.1.1 OSHPD:

The applicable OSHPD Sections and Chapters of the CBC are beyond the scope of this supplement.

2.1.2 DSA:

The applicable DSA Sections and Chapters of the CBC are beyond the scope of this supplement.

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DIVISION: 07 00 00—THERMAL AND MOISTURE PROTECTION

Section: 07 57 00—Coated Foam Roofing

REPORT HOLDER:

GENERAL COATINGS MANUFACTURING CORP.

EVALUATION SUBJECT:

ULTRA-THANE COATED FOAM PLASTIC ROOF COVERING SYSTEM

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Ultra-Thane Coated Foam Plastic Roof Covering System, described in ICC-ES evaluation report ESR-3239, has also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2017 *Florida Building Code—Building*
- 2017 *Florida Building Code—Residential*

2.0 CONCLUSIONS

The Ultra-Thane Coated Foam Plastic Roof Covering System, described in Sections 2.0 through 7.0 of the evaluation report ESR-3293, complies with the *Florida Building Code—Building* and the *Florida Building Code—Residential*, provided the design and installation are in accordance with the 2015 *International Building Code*® provisions noted in the evaluation report with the following condition of use:

The ultimate wind uplift load in Table 2 of the evaluation report must be divided by two for the maximum allowable load.

Use of the Ultra-Thane Coated Foam Plastic Roof Covering System described in the evaluation report for compliance with the High Velocity Hurricane Zone provisions of the *Florida Building Code—Building*, and the *Florida Building Code—Residential* has not been evaluated and is outside the scope of this supplement.

For products falling under Florida Rule 9N-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official, when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the evaluation report, reissued March 2024.