

ICC-ES Evaluation Report

ESR-2376

Reissued May 2025


This report also contains:

- [CA Supplement](#)

Subject to renewal May 2027

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<p>DIVISION: 07 00 00— THERMAL AND MOISTURE PROTECTION</p> <p>Section: 07 25 00— Water-Resistive Barriers/Weather Barriers</p>	<p>REPORT HOLDER:</p> <p>GMC ROOFING & BUILDING PAPER PRODUCTS, INC.</p>	<p>EVALUATION SUBJECT:</p> <p>GMCraft 10 MINUTE, GMCraft 30 MINUTE, AND GMCraft 60 MINUTE WATER- RESISTIVE BARRIERS</p>	
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1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2021, 2018, 2015, 2012, 2009 and 2006 [International Building Code® \(IBC\)](#)
- 2021, 2018, 2015, 2012, 2009 and 2006 [International Residential Code® \(IRC\)](#)
- Other Codes (see Section 8.0)

Property evaluated:

- Water resistance
- Surface-burning characteristics

2.0 USES

The GMCraft 10 Minute and GMCraft 30 Minute products are used as water-resistive barriers on the exterior side of exterior walls of buildings of any construction type under the IBC and on structures regulated under the IRC. Under the 2021, 2018, 2015 and the 2012 IBC, GMCraft 10 Minute and GMCraft 30 Minute products may be used on buildings of Type I, II, III and IV construction that are not greater than 40 feet (12.2 m) in height above grade in accordance with the 2021 and 2018 IBC Section 1402.5 or the 2015 and the 2012 IBC Section 1403.5, except as permitted under Exception 1 of the 2021 and 2018 IBC Section 1402.5 or 2015 IBC Section 1403.5, as applicable.

The GMCraft 60 Minute product is used as a water-resistive barrier on the exterior side of exterior walls of buildings of Type V-B construction and, when installed in accordance with Section 4.2, Type V-A construction, and on structures regulated under the IRC. When installed between two layers of noncombustible materials without an intervening air space, the GMCraft 60 Minute product may be used on the exterior side of exterior walls of Types I, II, III or IV construction. Under the 2021, 2018, 2015 and the 2012 IBC, the GMCraft 60 Minute product may be used on buildings of Types I, II, III or IV construction that are not greater than 40 feet (12.2 m) in height above grade in accordance with the 2021 and 2018 IBC Section 1402.5 or the 2015 and 2012 IBC Section 1403.5, except as permitted under Exception 1 of the 2021 and 2018 IBC Section 1402.5 or 2015 IBC Section 1403.5, as applicable.

3.0 DESCRIPTION

3.1 General:

The products are alternatives to the water-resistive barrier specified in the 2021 and 2018 IBC Section 1403.2 (2015, 2012, 2009 and 2006 IBC Section 1404.2) and IRC Section R703.2 and comply as Grade D water-resistive barriers specified in the 2021, 2012, 2009 and 2006 IBC Section 2510.6 and the 2021, 2018 and 2015 IRC Section R703.7.3 [2012, 2009 and 2006 IRC Section R703.6.3]. The building papers are manufactured in rolls 40 inches (1016 mm) wide that come in various lengths.

3.2 GMCraft 10 Minute:

GMCraft 10 Minute is asphalt-saturated kraft paper complying with UBC Standard 14-1 as Type I, Grade D, Style 2. The building paper has a nominal finish weight of 3.5 pounds per 100 square feet (0.17 kg/m²).

3.3 GMCraft 30 Minute:

GMCraft 30 Minute is asphalt-saturated kraft paper complying with UBC Standard 14-1 as Type I, Grade D, Style 2. The building paper has a nominal finish weight of 3.9 pounds per 100 square feet (0.19 kg/m²).

3.4 GMCraft 60 Minute:

GMCraft 60 Minute is asphalt saturated kraft paper complying with UBC Standard 14-1 as Type 1, Grade D, Style 2. The building paper has a nominal finish weight of 6.0 pounds per 100 square feet (0.29 kg/m²). GMCraft 60 Minute has a 60-minute water-resistance rating.

3.5 Surface Burning Characteristics:

The GMCraft 10 Minute and GMCraft 30 Minute products have a flame spread index of less than 25 and a smoke-developed index of less than 450, when tested in accordance with ASTM E84. The GMCraft 60 Minute product has a flame spread index of less than 100 and a smoke-developed index of less than 450, when tested in accordance with ASTM E84.

4.0 DESIGN AND INSTALLATION

4.1 General:

The barriers must be installed in accordance with Section 1403.2 of the 2021 and 2018 IBC (Section 1404.2 of the 2015, 2012, 2009 and 2006 IBC) or Section R703.2 of the IRC, as applicable, on the exterior side of exterior wall framing, sheathing or insulation, with the printed side facing outward.

The barrier is installed horizontally and started approximately 24 inches (610 mm) from an outside corner, with the height of the roll positioned to allow overlap of the sill plate and the foundation to a point equal to the lowest point of the finished wall covering or an appropriate location on the weep screed. The water-resistive barrier is fastened with corrosion-resistant nails or staples to adequately secure the barrier in place until the lath and stucco or other approved exterior wall cladding is installed. The barrier must be installed with 2-inch (51 mm) laps on horizontal edges and 6-inch (152 mm) laps on vertical edges.

When the barriers are installed over wood-based sheathing in exterior plaster applications, two layers of the product must be applied over the sheathing in accordance with Section 2510.6 of the 2012, 2009 and 2006 IBC or 2018 and 2015 IRC Section R703.7.3 [2012, 2009 and 2006 IRC Section R703.6.3] of the 2018 and 2015 IRC. As an alternative, one layer of the GMCraft 60 Minute may be installed in accordance with the exception to Section 2510.6 of the 2012, 2009 and 2006 IBC or the 2018 and 2015 IRC Section R703.7.3 [2012, 2009 and 2006 IRC Section R703.6.3]. Installation of water-resistive barriers under 2018 and 2015 IBC Section 2510.6 over wood-based sheathing is outside the scope of this report.

When the barriers are used over wood-based sheathing in exterior plaster applications in accordance with 2021 IBC Section 2510.6 and 2021 IRC Section R703.7.3 installation must be as followed:

- For dry climate zones (B) in accordance with 2021 IBC Section 2510.6.1 or 2021 IRC Section R703.7.3.1, the products must be applied in accordance with 2021 IBC Section 2510.6.1 Item 1 and 2021 IRC Section R703.7.3.1 Item 1, as applicable. As an alternative, GMCraft 60 Minute may be installed in accordance with 2021 IBC Section 2510.6.1 Item 2 and 2021 IRC R703.7.3.1 Item 2, as applicable.
- For moist climate zones (A) or marine climate zone (C) in accordance with 2021 IBC Section 2510.6.2 or 2021 IRC Section R703.7.3.2, the product must be applied in accordance the dry climate zone (B) provisions noted above and with the additional requirements noted in 2021 IBC Section 2510.6.2 Item 1 or 2021 IRC Section R703.7.3.2 Item 1, as applicable.

For cementitious coatings over exterior insulation and finish systems, application must be in accordance with the ICC-ES evaluation report on the exterior coating system.

4.2 Fire-resistance-rated Construction Assemblies:

In Type V-A construction, the water-resistive barriers may be used in exterior fire-resistance-rated assemblies described in the 2021, 2018, 2015 and the 2012 IBC Table 721.1(2) [2009 and 2006 IBC Table 720.1(2)] that specify use of building paper without changing the assigned hourly rating of the assembly, or where a fire-resistance-rated assembly specifies a water-resistive barrier complying with UBC Standard 14-1 Type 1.

5.0 CONDITIONS OF USE:

The GMCraft 10 Minute, GMCraft 30 Minute and GMCraft 60 Minute water-resistive barriers described in this report comply with, or are suitable alternatives to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- 5.1 The products must be installed in accordance with this report, the manufacturer's installation instructions and the applicable code. In the event of conflict between the manufacturer's installation instructions and this report, this report governs.
- 5.2 The GMCraft 60 Minute water-resistive barrier is limited to use in Type V-B construction, except as noted in Section 4.2. When installed between two layers of noncombustible materials without an intervening air space, the GMCraft 60 Minute product may be used on the exterior side of exterior walls of Types I, II, III or IV construction.
- 5.3 The products must not be installed where ASTM E2556 Type I or II building paper is required.
- 5.4 The products are manufactured under a quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

- 6.1 Data in accordance with the [ICC-ES Acceptance Criteria for Weather-resistive Barriers \(AC38\)](#), dated August 2016 and editorially revised July 2021.
- 6.2 Report of testing in accordance with ASTM E84.

7.0 IDENTIFICATION

- 7.1 The ICC-ES mark of conformity, electronic labeling, or the evaluation report number (ICC-ES ESR-2376) along with the name, registered trademark, or registered logo of the report holder (GMC Roofing & Building Paper Products, Inc.) must be included in the product label.
- 7.2 In addition, product rolls are identified with a label bearing the address of the report holder and the product classification in accordance with UBC Standard 14-1. Each roll is identified by the company name and the evaluation report number (ESR-2376) printed on one side of the paper at 9-inch (228 mm) intervals.
- 7.3 The report holder's contact information is the following:

GMC ROOFING & BUILDING PAPER PRODUCTS, INC.
6400 ZERKER ROAD
SHAFTER, CALIFORNIA 93263
(661) 399-4324

8.0 OTHER CODES

8.1 Evaluation Scope:

The products described in this report were also evaluated for compliance with the requirements of the 1997 *Uniform Building Code*[™] (UBC).

8.2 Uses:

The GMCraft 10 Minute, GMCraft 30 Minute and GMCraft 60 Minute products are used as water-resistive barriers complying with UBC Standard 14-1 for Grade D paper as specified in Section 1402.1 of the UBC.

8.3 Description:

See Section 3.0.

8.4 Installation:

See Section 4.0. The building papers must be installed in accordance with Sections 1402.1 and 2506.4 of the UBC.

8.5 Conditions of Use:

See Section 5.0 except revise Section 5.2 as follows: The products are limited to use on buildings of Type V-N construction.

8.6 Evidence Submitted:

See Section 6.0.

8.7 Identification:

See Section 7.0.

DIVISION: 07 00 00—THERMAL AND MOISTURE PROTECTION

Section: 07 25 00—Water-Resistive Barriers/Weather Barriers

REPORT HOLDER:

GMC ROOFING & BUILDING PAPER PRODUCTS, INC.

EVALUATION SUBJECT:

GMCraft 10 MINUTE, GMCraft 30 MINUTE, AND GMCraft 60 MINUTE WATER-RESISTIVE BARRIERS

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the GMCraft 10 Minute, GMCraft 30 Minute, and GMCraft 60 Minute Water-resistive barriers, described in ICC-ES evaluation report ESR-2376, have also been evaluated for compliance with the codes noted below.

Applicable code editions:

■ 2022 California Building Code® (CBC)

For evaluation of applicable chapters adopted by the California Office of Statewide Health Planning and Development (OSHPD) AKA: California Department of Health Care Access and Information (HCAI) and the Division of the State Architect (DSA), see Section 2.1.1 and 2.1.2 below.

■ 2022 California Residential Code® (CRC)

2.0 CONCLUSIONS

2.1 CBC:

The GMCraft 10 Minute, GMCraft 30 Minute, and GMCraft 60 Minute Water-resistive barriers, described in Sections 2.0 through 7.0 of the evaluation report ESR-2376, comply with CBC Chapter 14, provided the design and installation are in accordance with the 2021 *International Building Code*® (IBC) provisions noted in the evaluation report and the applicable provisions of the CBC.

2.1.1 OSHPD: The applicable OSHPD Sections and Chapter of the CBC are beyond the scope of this supplement.

2.1.2 DSA: The applicable DSA Sections and Chapter of the CBC are beyond the scope of this supplement.

2.2 CRC:

The GMCraft 10 Minute, GMCraft 30 Minute, and GMCraft 60 Minute Water-resistive barriers, described in Sections 2.0 through 7.0 of the evaluation report ESR-2376, comply with CRC Chapter 7, provided the design and installation are in accordance with the 2021 *International Residential Code*® (IRC) provisions noted in the evaluation report and the applicable provisions of the CRC.

This supplement expires concurrently with the evaluation report, reissued May 2025.